

FOOTWEAR RANGE

The extensive range of Portwest footwear offers a wide choice of industry leading styles, engineered for performance and ergonomically designed for maximum comfort, protection and reliability. Strong and flexible construction with innovative and stylish design, provide longer lasting, superb fitting footwear that will withstand the test of time.

116 Styles

- PORTWEST® PRO
- STEELITE™ AQUA
- STEELITE™ ULTRA
- STEELITE™ MICROFIBRE
- STEELITE™ ESD
- STEELITE™ LADIES
- STEELITE™ WORK
- COMPOSITELITE™ AOUA
- COMPOSITELITE™ ULTRA
- COMPOSITELITE™ ESD
- COMPOSITELITE™ WORK
- PORTWEST OCCUPATIONAL
- FOOTWEAR ACCESSORIES

The Complete Footwear Range

See Our Ladies Footwear Range on Page 290



PRO

Introducing the new range of premium safety footwear from Portwest * featuring the finest materials and components for the ultimate in safety, performance, comfort and stability. Footwear designed for workers in the oil and gas industries, construction, utilities etc.

Steelite

WORK ULTRA LADIES ESD AQUA MICROFIBRE

A superb range of safety footwear manufactured using the finest materials and components. Steelite footwear contains protective steel toecaps and/or steel midsoles.

Compositelite

WORK ULTRA AQUA **ESD LADIES MICROFIBRE**

An exceptional range of safety footwear which is lightweight, flexible and metal free. Portwest Compositelite footwear contains non metallic protective fibreglass toecaps and/or non metallic protective midsoles.

Occupational Footwear

Light weight and durable styles for all day comfort. Ideal for light work and leisure.





STEELITE and COMPOSITELITE are trademarks of Portwest



Symbols



200 joule steel toecap



200 joule composite toecap



Pierce resistant steel midsole



Pierce resistant composite midsole



Waterproof membrane

Water resistant upper



Waterproof



Energy absorbing seat region



Slip resistant outsole



Oil resistant outsole



Dual density sole unit



Mono density sole unit



Wide fitting



Metatarsal protection



Heat insulation



Heat resistant outsole



Anti-static footwear



100% non-metallic



Cold insulation





Chemical resistant - 2



Full grain leather





USA Symbols



Protective non-metallic toecap impact (I), compression (C)



Protective steel toecap - impact (I), compression (C)



Puncture resistant non-metallic



Puncture resistant steel midsole

















Innovation, quality components, styling and expert construction define the Portwest footwear collections.

Safety footwear can be recognised by the following standard:



EN ISO 20345:2011



AS/NZS 2210.3: 2009

This international standard specifies basic and additional (optional) requirements for safety footwear used for general purposes. It includes, for example, mechanical risks, slip resistance, thermal risks, ergonomic behaviour. The toecap protects the wearer's toes against risk of injury from falling objects and crushing when worn in work environments where potential hazards may occur. The midsole protects against the foot being pierced by underfoot objects.

Footwear which conforms to the standard AS/NZS 2210.3:2009 has been tested for additional thread strength.

The classification system used to identify the protection provided by the footwear is listed:

Category	Additional requirements		
SB	The presence of a safety toecap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN.		
SBP	As SB standard plus penetration resistance.		
S 1	As SB standard plus closed seat region, antistatic properties, resistance to fuel oil and energy absorption of seat region.		
S1P	As S1 standard plus penetration resistance.		
S2	As S1 standard plus water penetration and water absorption resistance.		
S 3	As S2 standard plus cleated outsole and penetration resistance.		
S4	200 joule toecap protection. All rubber or all polymeric footwear with antistatic properties. Resistance to fuel oil, energy absorption of seat region and closed seat region.		
S 5	As S4 standard plus cleated outsole and penetration resistance.		

Table of additional requirements for special applications with appropriate symbols for marking.				
Requirement		Symbols		
	Penetration resistance	P		
	Electrical properties: Antistatic footwear	Α		
	Resistance to inimical environments: Cold insulation of sole complex	CI		
Whole Footwear	Energy absorption of seat region	Е		
	Water resistant	WR		
	Metatarsal protection	M		
Upper	Water penetration and absorption	WRU		
	Resistance to hot contact	HRO		
Outsole	Resistance to fuel oil	FO		

EN 61340-4-3:2002

Electrostatics - Standard test methods for specific applications - Footwear.

This part of EN 61340 describes a test method for determining the electrical resistance of footwear used in the control of electrostatic potential on people. This standard is suitable for use by the manufacturer of footwear as well as the end user.

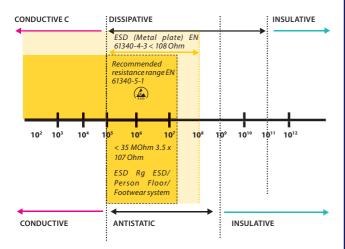
Electrostatic conductive footwear

Footwear as tested by the method described in this standard with an electrical resistance of $< 1 \Omega \times 10^5$.

Electrostatic dissipative footwear

Footwear as tested by the method described in this standard with an electrical resistance of > 1 $\Omega \times 10^5$ and < 1 $\Omega \times 10^8$.

Floor/Footwear System used for primary grounding - ESD Standard EN 61340 Occupational and safety shoes standard - EN ISO 20344 to EN ISO 20347. The level of charge generated is influenced by atmospheric humidity.



EN 13832-2:2006



Footwear Protecting Against Chemicals

Footwear protecting against chemicals - Part 2: Requirements for footwear resistant to chemicals under laboratory conditions

Resistance to degradation: Samples are placed in contact with the chemical for 23 hours.

	s foo	otwear resists degradation by the stated chemicals (at least 2 from the list
В	_	acetone
D	-	dichloromethane
F	-	toluene
G	-	diethylamine
Н	_	tetrahydrofuran
1	-	ethyl acetate
J	-	n-heptane
K	-	30% sodium hydroxide
L	-	95% sulphuric acid
М	-	65% nitric acid
N	-	99% acetic acid
0	-	25% ammonia solution
Р	-	30% hydrogen peroxide solution
Q	-	isopropanol
R	-	13% sodium hypochlorite
- toe	cap st	rength (200J or 100J)

EN ISO 20347:2012

The International Standard specifies basic and additional (optional) requirements for occupational footwear that is not exposed to any mechanical risks (impact or compression).

Category	Additional requirements	
OB	Conforms to the basic requirements set out by the standard EN ISO 20347: 2012	
01	Closed seat region, antistatic properties, energy absorption of seat region	
02	As O1 plus: Water penetration and absorption	
03	As O2 plus: Penetration resistance, cleated outsole	
04	Closed seat region, antistatic properties, energy absorption of seat region	
05	As O4 plus: Penetration resistance, cleated outsole	

EN ISO 13287:2012

This European Standard specifies a method of test for the slip resistance of conventionally soled safety, protective and occupational footwear. It is not applicable to special purpose footwear containing spikes, metal studs or similar.

The item of footwear to be tested is put on a surface, subjected to a given normal force and moved horizontally relative to the surface. The frictional force is measured and the dynamic coefficient of friction is calculated.

If the outsole passes both the ceramic tile test (SRA) and the steel floor test (SRB) it is marked as SRC.

M	Test Surface	Coefficient of Friction (EN 13287)	
Marking Code		Forward Heel Slip	Forward Flat Slip
SRA	Ceramic tile with SLS*	≥ 0.28	≥ 0.32
SRB	Steel floor with Glycerol	≥ 0.13	≥ 0.18
SRC	Ceramic tile with SLS* & Steel floor with Glycerol	≥ 0.28 ≥ 0.13	≥ 0.32 ≥ 0.18

^{*} Water with 5% Sodium Lauryl Sulphate (SLS) solution

ASTM F2413-11

Standard specification for performance requirements for protective (safety) toe cap footwear.

The specification contains performance requirements for footwear to protect workers feet from the following hazards by providing;

- Impact resistance (I) for the toe area of footwear.
- C Compression resistance (C) for the toe area of the footwear.
- **Mt** Metatarsal impact protection (Mt) that reduces the chance of injury to the metatarsal bones at the top of the foot.
- **Cd** Conductive properties (Cd) which reduce hazards that may result from static electricity buildup; and reduce the possibility of ignition of explosives and volatile chemicals
- **EH** Electric hazard protection (EH), to protect the wearer when accidental contact is made by stepping on live electric wires.
- **SD** Static dissipative properties (SD) to reduce hazards due to excessively low footwear electrical resistance that may exist where SD footwear is required.
- PR Puncture resistance (PR) footwear devices.

Safety Footwear Classification Guide

EN ISO 20345:201 Uses the following classification system to identify the level of protection provided by safety footwear





The Best Components and Materials Used





Portwest - Footwear Engineered to Protect You

Constructed using the most modern & efficient footwear manufacturing technologies, all outsoles are ergonomically designed and manufactured using cemented, direct injected and welted techniques. The crafted uppers are designed to provide excellent comfort and fit. Engineered for maximum performance, a combination of premium quality materials and components ensure supreme durability, flexibility and reliability across the entire footwear range.





D01 Portwest Compositelite Traction 10 inch (25cm)

Safety Boot S3 HRO CI WR EN ISO 20345:2011



ASTM F2413-11 Combining comfort, ankle support, unrivalled anti slip properties and the

finest materials and components, the Compositelite Traction Safety Boot is a revelation in footwear construction. Lightweight construction with fastening zip, S3 water resistant leather and a waterproof and breathable membrane to keep feet dry in the harshest of conditions. Specially designed PU/Rubber outsole offers superior slip resistance and stability in the most demanding of conditions.





Portwest Compositelite Traction 7 inch (18cm) Safety Boot S3 HRO CI WR

EN ISO 20345:2011 EN 61340-4-3 CLASS 3 ASTM F2413-11

This style is the ideal choice for the oil and gas industry. Oil and fuel resistant outsole ensures excellent slip resistance. Full grain leather upper keeps feet warm in cold conditions and allows your feet to breath and remain comfortable in warm climates. This specially designed and constructed boot will keep you safe when needed.







Portwest PRO . NEW



Eden Safety Boot S3 HRO CI HI FO





Complete protection, the full grain leather upper provides a barrier to all weather conditions. High lace up style with a robust zip for a comfortable fit and reliable support in rugged environments. Injected PU/Rubber outsole for supreme grip and energy absorption









Full-Grain Leather PU/Rubber - Outsole F47





Quick-release zip





Clyde Safety Boot S3 HRO CI HI FO

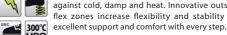
Classic boot design with a protective TPU scuff cap for high impact and to increase longevity. Moisture wicking inner lining provides reliable protection against cold, damp and heat. Innovative outsole flex zones increase flexibility and stability for

EN ISO 20345:2011 AS/NZS 2210.3:2009





















Protective Scuff Cap





FD09 Trent Safety Boot S3 HRO CI



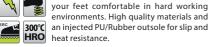
EN ISO 20345:2011

US 6-14 **Full-Grain Leather**







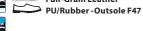














Protective Scuff Cap







Foyle Safety Boot S3 HRO























CI HI FO



Designed for tough outdoor working conditions, the full grain leather upper and dual density PU/Rubber outsole provides maximum protection. Exceptionally strong and comfortable with steel toecap and midsole, 300°C HRO and SRC slip resistance.



Full-Grain Leather PU/Rubber - Outsole F47



Portwest PRO





Portwest Compositelite Elbe Low Cut Trainer S3

trainers provide maximum comfort with a contemporary design. A water resistant cow suede leather and open cell mesh combine to ensure this trainer is robust and breathable. Composite toecap and













midsole, supreme grip and oil resistant outsole. ||||||||||X Green, Euro 38-47, UK 5-12, US 6-13 Cow Suede, Mesh

Phylon/Rubber - Outsole F38





Portwest Compositelite Elbe Mid Cut Trainer S3

Superb protection and modern trainer design combined. Padded collar offers extra support and fit for unrivalled comfort. Water resistant construction, dual density phylon/rubber outsole for

EN ISO 20345:2011





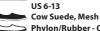


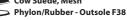














Portwest Mettamax Safety Wellington S5 M EN ISO 20345:2011



industrial work environments

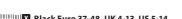


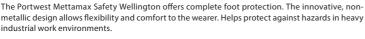


PVC/Nitrile - Outsole F49

AS/NZS 2210.3:2009

|||||||||X Black Euro 37-48, UK 4-13, US 5-14 PVC/Nitrile









Reinforced ankle protection



Metatarsal protection





Steelite All Weather Boot S3



EN ISO 20345:2011 ASTM F2413-11 AS/NZS 2210.3:2009



This S3 boot features a waterproof and

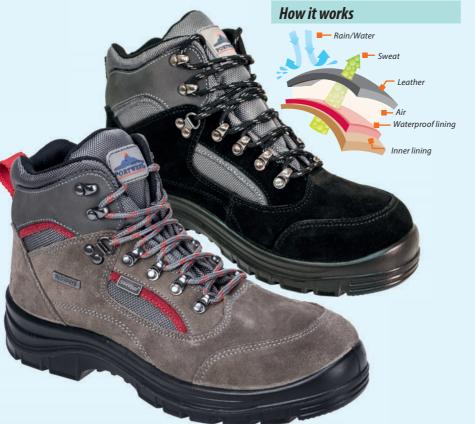


breathable membrane and is perfect for use in all conditions. Steel toecap and midsole for total protection with a tough TPU outsole for greater stability and abrasion.



Black, Brown Euro 38-48, UK 5-13, US 6-14 **Cow Nubuck Leather** Waterproof membrane > PU/TPU - Outsole F12















Portwest Compositelite Operis Boot S3 HRO EN ISO 20345:2011



ASTM F2413-11













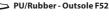


Stylish design combined with total S3 safety in a 100% non metallic boot. Lightweight construction with a durable PU/Rubber outsole for slip resistance and shock absorption.



Black/Orange, Black/Blue Euro 37-48, UK 4-13, US 5-14 Nubuck















Portwest Compositelite Operis Shoe S3 HRO

EN ISO 20345:2011 ASTM F2413-11

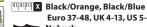


















PU/Rubber - Outsole F52

 $Stylish \, and \, excellent \, S3 \, protection \, allows \,$ you to work in a variety of environments. Water resistant to maintain healthy feet in

300℃ HRO



Compositelite ULTRA







Portwest Compositelite Reno Low Cut Boot S1P











The Reno low cut boot is ideal for outdoors with a dual density PU outsole for excellent slip resistance and strength. 100% non metallic, antistatic, protective toecap and midsole to ensure you are kept safe across all working environments.













Portwest Compositelite Reno Mid Cut Boot S1P



EN ISO 20345:2011 AS/NZS 2210.3:2009











The eye-catching Reno mid cut boot has exceptional safety features. Lightweight and durable, this 100% non metallic boot is suitable in a host of environments. Breathable lining, composite toecap and midsole with an oil and slip resistant



Cow Suede Leather PU/PU - Outsole F39















Portwest Compositelite Vistula Trainer S1P HRO EN ISO 20345:2011







Hard wearing S1P non metallic hiker, offering comfort and durability. Phylon/ rubber outsole for comfort and slip resistance. Ideal for light industrial use or in metal free areas.







|||||||||X Black/Blue, Black/Green Euro 38-47, UK 5-12, US 6-13 Split Leather

Phylon/Rubber - Outsole F33

Compositelite WORK





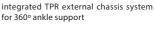


Portwest Compositelite Trekker Plus Boot S1P EN ISO 20345:2011





















Cow Suede Leather > PU/PU - Outsole F12



Portwest Compositelite



Trekker Boot S1 EN ISO 20345:2011

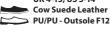


 $A\,non\,metallic\,hiker\,style\,safety\,boot\,with$ 200 joule composite toecap. Lightweight and flexible for all day comfort.



Black Euro 37-48, UK 4-13, US 5-14

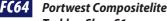












ASTM F2413-11



Trekker Shoe S1 EN ISO 20345:2011







comfortable hiker style shoe. Strong and flexible construction allows long lasting use in the working environment.

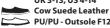


UK 3-13, US 4-14















Portwest Compositelite







100% non metallic, lightweight hiker style shoe in a classic black colour. Composite toecap, antistatic and oil resistant outsole makes this shoe suitable for a variety of work environments.



US 4-14



Cow Suede Leather > PU/PU - Outsole F12



Steelite ULTRA







Steelite Loire Low Cut Trainer S1P HRO















Combining a modern look without compromising on safety. The Loire trainer comes complete with steel toecap and midsole and a lightweight EVA/Rubber outsole for comfort and slip resistance.





UK 6-12, US 7-13 **Cow Suede**

EVA/Rubber - Outsole F29









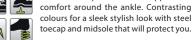




















EVA/Rubber - Outsole F29

Padded collar provides extra support and







Steelite Tove Trainer S1P

EN ISO 20345:2011











classic safety protection. The TPU moulded upper with mesh backing offers excellent breathability and comfort. Dual density EVA/rubber outsole for a lightweight and long lasting trainer that won't let you down. Superb comfort footbed with steel toecap and steel midsole.





EVA/Rubber - Outsole F53









FT50 Steelite Mersey Trainer S1

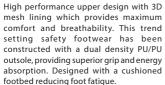
EN ISO 20345:2011



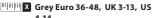














Cow Suede Leather PU/PU - Outsole F50









Steelite Aire Trainer S1P

EN ISO 20345:2011 S1









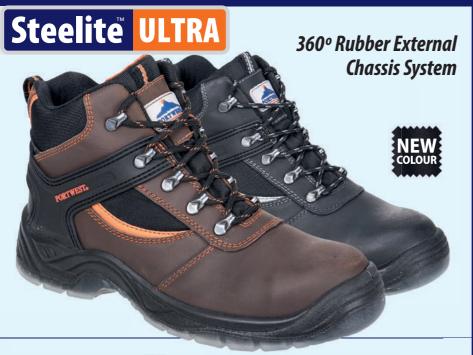
of contrast laces. 5-13, US 6-14

Stylish, ultra modern knitted fabric upper with a comfortable and hard wearing dual density outsole for all day comfort. Lightweight and breathable. Suitable for light industrial use. Supplied with spare set



Knitted Upper PU/PU - Outsole F50





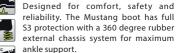


Steelite Mustang Boot S3 EN ISO 20345:2011



ASTM F2413-11 AS/NZS 2210.3:2009

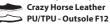






|||||||||X Black, Brown Euro 38-48, UK 5-13, US 6-14,











Steelite Mustang Shoe S3 EN ISO 20345:2011











density PU/TPU outsole is tough and hard wearing for any work environment. Water resistant S3 protection keeps your feet protected. Steel toecap and midsole with external chassis system for increased stability.

Excellent fit and comfort. The dual





||||||||||||X Brown Euro 38-48, UK 5-13,

Crazy Horse Leather PU/TPU - Outsole F12







Steelite Obra Sandal S1 EN ISO 20345:2011

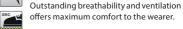
This lightweight S1 perforated safety sandal is ideal for use in warm climates.

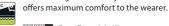




















Steelite Trouper Boot S1P EN ISO 20345:2011

S1P Trouper boot in a workwear classic colour of black with breathable inner lining and closed eyelets. Steel toecap















and midsole keep you safe.









Steelite Trouper Shoe S1P EN ISO 20345:2011











Strong and flexible, the Trouper shoe is ideal for long hours of wear. Steel toecap and midsole, oil resistant and energy absorbing seat region. Outstanding comfort with classic black styling.

UK 3-13, US 4-14

Cow Suede Leather PU/PU - Outsole F12







Steelite Safety Sandal S1 EN ISO 20345:2011











S1 safety sandal with a steel toecap and a perforated upper for extra ventilation in warm working conditions. Features a hook and loop fastening unit for a more comfortable fit.

UK 2-13, US 3-14

Split Leather > PU/PU - Outsole F12











EN ISO 20345:2011 ASTM F2413-11

Steelite Arx Safety Trainer S1P HRO









A sporty low cut safety trainer with steel toecap and midsole. Ideal for use in light industrial work.









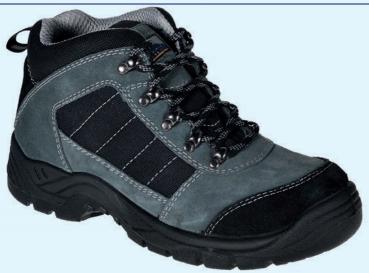








EVA/Rubber - Outsole F15

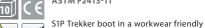






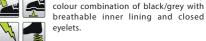
































FW64 Steelite Trekker Shoe S1P EN ISO 20345:2011

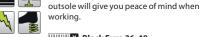
Breathable, strong and flexible style. Steel toecap, midsole and oil resistant

ASTM F2413-11



















> PU/PU - Outsole F12





Steelite Lusum Safety Trainer S1P HRO



EN ISO 20345:2011



ASTM F2413-11



AS/NZS 2210.3:2009



rubber outsole with steel toecap and midsole.

Low profile safety trainer with eye catching two tone colouring. Heat resistant



Euro 36-48, UK 3-13, US 4-14

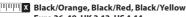












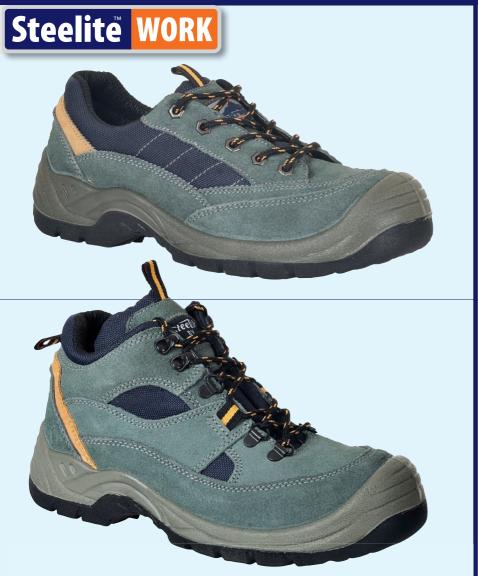
















Steelite Hiker Shoe S1P EN ISO 20345:2011









 $Offers\ reliability, comfort\ and\ safety.\ Steel$ toecap and midsole, dual density and energy absorbing seat region features provide a long lasting comfortable style. Scuff cap design increases longevity of the safety shoe.











Steelite Hiker Boot S1P





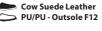
S1P mid cut Hiker boot with steel toecap and midsole. Lightweight construction with scuff cap for added protection.





|| X Grey Euro 36-48, UK 3-13, US















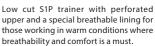














NEW COLOUR















Steelite Mid Cut Trainer SB











Classic trainer style with lightweight phylon midsole for comfort and a durable









Steelite Mid Cut Nubuck Boot SB HRO









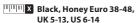




Mid Cut Nubuck Boot with durable rubber outsole. High wicking breathable mesh liner for extra comfort.









UK 5-13, US 6-14 Full-Grain Nubuck Leather



> Phylon/Rubber - Outsole F08





Steelite Constructo Nubuck **Boot S3 HRO**





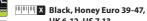








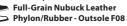








300°C HRO rubber outsole.



Stylish design with full safety specification. Steel toecap and steel midsole with S3 Nubuck Full Grain water resistant leather and





Steelite MICROFIBRE

The Steelite Microfibre food and medical industry products are manufactured from high quality microfibre, which is water resistant and machine washable. The single density polyurethane outsole has been developed to self-clean which prevents cross contamination whilst providing excellent slip resistance.











It's All About Sole - F40

Slip resistant and self-cleaning outsole which prevents cross contamination due to product being lodged in the sole thread of the footwear, specially designed for Clean Room, Medical and Food Industries





FW82 Steelite Safety Clog SB AE



EN ISO 20345:2011 AS/NZS 2210.3:2009



This lightweight microfibre style offers superb close fit and comfort in a clog design with a detachable back strap.





UK 1-13, US 2-14 Microfibre

PU - Outsole F40





Steelite ESD Ebro Safety Sandal S1 Class 3



EN 61340-4-3 CLASS 3















Microfibre

Microfibre sandal with perforated upper offers supreme breathability. Hook and loop fastening feature ensures optimum fit and convenient access for the wearer.











Steelite WORK



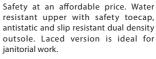


FW88 Steelite Albus Laced Boot S2















PU/PU - Outsole F40













Slip on boot style with padded collar for added support. Excellent fit for all day comfort and a steel toecap to keep your feet safe. Ideal for the medical and food industries.



Black, White Euro 34-48, UK 1-13, US 2-14 Microfibre



PU - Outsole F40





Steelite Executive Oxford **Shoe S1P** EN ISO 20345:2011







Premium quality Oxford style executive shoe with a dual density outsole, 200 joule steel toecap and midsole.







Black Euro 39-47, UK 6-12, US 7-13 Full-Grain Leather PU/PU - Outsole F14







FW46 Steelite Executive Brogue

















UK 6-12, US 7-13 Full-Grain Leather
PU/PU - Outsole F14









Portwest Compositelite ESD

Tagus Sandal S1P EN 61340-4-3 CLASS 3

100% non metallic durable safety sandal with dual density PU outsole, certified to ESD Class 3. Breathable upper design for those working in warm conditions. Hook & loop closing for snug fit.



UK 3-13, US 4-14 Split Nubuck Leather PU/PU - Outsole F39











Portwest Compositelite ESD Perforated Safety Clog SB



AE





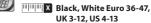








Lightweight safety clog with a perforated upper for added breathability. 100% non metallic with plastic stud fastener. Suitable for use in ESD environments. Complies with EN 61340-5-1.



















Portwest Compositelite ESD

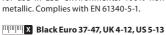




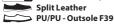


Leather lace up dual density shoe suitable for use in ESD environments. 100% non















Portwest Compositelite ESD Laced Safety Shoe S2 EN ISO 20345:2011









Classic laced safety shoe with microfibre upper and dual density outsole. 100% non metallic. Suitable for use in ESD environments. Complies with EN 61340-5-1.





Microfibre





> PU/PU - Outsole F46







Steelite ESD Ebro Safety



Sandal S1 Class 3

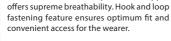
EN 61340-4-3 CLASS 3











Microfibre sandal with perforated upper







|||||||||X| White Euro 34-48, UK 1-13, US 2-14 Microfibre









Steelite WORK







Steelite Welted Safety Boot **SBP HRO** EN ISO 20345:2011







Welted Safety Boots with steel toecap and steel midsole. Padded collar and breathable lining for maximum comfort and durability. Heat and slip resistant outsole.

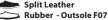




ASTM F2413-11

|||||||||||X Black Euro 39-48, UK 6-13, US 7-14 **Split Leather**





























boot will protect with steel toecap, oil and 300°C heat resistant outsole. The full grain leather upper provides a classic, long lasting style.



Brown, Honey Euro 39-48, UK 6-13, US 7-14 Full Grain Crazy Horse/Full



Grain Nubuck Leather



Rubber - Outsole F07

Classic Welt Design



Compositelite WORK





ASTM F2413-11

Designed for welders with a protective leather flap to guard against sparks, a quick release buckle and 300°C HRO PU/Rubber outsole. Stitched with fire resistant thread, composite toecap and midsole.

||||||||||X Black Euro 38-48, UK 5-13, US 6-14 **Split Leather**

⇒ PU/Rubber - Outsole F01





Leather upper, steel toecap and midsole with tough steel metatarsal cover offers supreme protection and comfort for the wearer. Heat resistant outsole with the highest slip resistance grade makes this boot suitable for wear in all weather conditions.

UK 5-12, US 6-13 **Split Leather**



> PU/Rubber - Outsole F42



FW86 Steelite Ultra Safety Sandal



EN ISO 20345:2011





Perforated sandal with comfort lining for maximum breathability to keep your feet cool in hot environments. Steel toecap and midsole allow you to work confidently and





Split Leather PU/PU - Outsole F04







Steelite Ultra Safety Shoe S1P EN ISO 20345:2011















Upmarket range of everyday safety footwear at an affordable price. Eye catching design with orange trims and full safety specification with steel toecap and midsole, antistatic and slip resistant. Complete with extra padding in heel area for abrasion resistance.



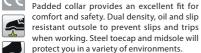






Steelite Ultra Safety Boot S1P EN ISO 20345:2011





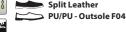




Split Leather









Steelite WORK



Air Cushion Comfort



Steelite Air Cushion Safety **Boot SB**



EN ISO 20345:2011



Black leather 6 eyelet safety boot with $\stackrel{\cdot}{\text{air}}$ cushion PVC outsole, steel to ecap and padded collar.



UK 6-12, US 7-13



Buffalo Leather > PVC/Rubber- Outsole F09









Steelite Air Cushion Safety



Shoe SB EN ISO 20345:2011





Classically styled cemented safety shoe with special air cushioned outsole for energy absorption and slip resistance. Ideal for those working in security, corporate, transport etc.







PVC/ Rubber- Outsole F09











PU/PU

Outsole: F03





Steelite Rigger Boot S1P CI EN ISO 20345:2011

















Our popular rigger style boots offer outstanding protection and value for money. Extremely comfortable and versatile with fur lining to trap in heat and thumb straps which allow for easy donning. Steel toecap, midsole and antistatic protection come as standard.

US 6-14









Steelite Rigger Boot S1P CI (With scuff cap)













Outstanding rigger style with fur lining and added scuff cap for longevity of the boot. Steel toecap and midsole, dual density antistatic and oil resistant outsole. Ideal for those working in cold conditions.



UK 5-13, US 6-14 **Split Leather** PU/PU - Outsole F03









FW06 Steelite Rigger Boot S1P HRO (Unlined)













Popular style rigger boot with outstanding protective features such as steel toecap and midsole. Oil, fuel and 300°C heat resistant outsole. Unlined for warm conditions. Durable and comfortable, ideal for road workers.



Split Leather PU/Rubber - Outsole F17

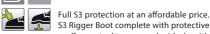






Steelite Rigger Boot Scuff Cap S3 CI







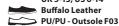






Full S3 protection at an affordable price.









Steelite Fur Lined Protector **Boot S3 CI**







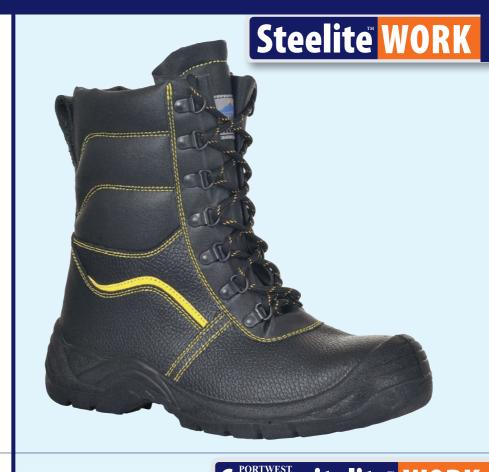
High leg, fur lined version of our best selling safety boot. Suitable for use in cold working conditions.





UK 4-13, US 5-14 Split Leather PU/TPU - Outsole F12









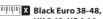
Portwest Compositelite Fur Lined Thor Boot S3 CI





For those working in sub zero environments. Maximum protection against the cold with composite components to aid heat insulation.

















Steelite WORK



Steelite Boots

Steelite footwear is independently and routinely tested to ensure performance and reliability.







PU/PU - Outsole F03



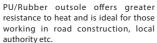


FW08 Steelite Protector Plus Boot S1P HRO



EN ISO 20345:2011







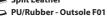






Split Leather











Steelite Protector Boot Scuff



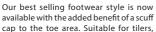






plumbers, carpet fitters.















UK 4-13, US 5-14 **Split Leather**











Steelite Safety Boot S1 EN ISO 20345:2011











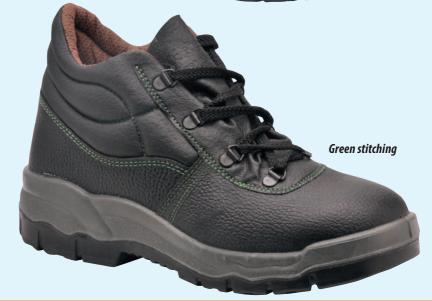






Black Euro 35-49, UK 2-14, US 3-15 Split Leather > PU/PU - Outsole F03

resistant and antistatic properties.



Steelite WORK







Steelite Safety Trainer S1 EN ISO 20345:2011





Modern styling combined with lightweight construction for extreme comfort. Complete with steel toecap and dual density PU outsole.



















Offers versatile fit and comfort in a stylish trainer design with excellent S1P protection. Durable dual density oil resistant, antistatic outsole with steel

Steelite Safety Trainer S1P











toecap and midsole.











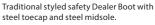
































Steelite Kumo Boot S3 EN ISO 20345:2011















protection with 200 Joule steel toecap, steel midsole and a slip resistant, energy absorbent heel.

Our S3 Kumo Boot is manufactured with

water resistant leather keeping your feet dry in wet conditions. Complete

US 4-16 **Buffalo Water-Resistant Leather** > PU/PU - Outsole F56





Steelite Kumo Boot Scuff Cap





















> PU/PU - Outsole F57

features. This boot will keep you safe.



Steelite WORK





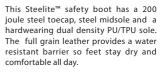


Steelite Thor Boot S3 EN ISO 20345:2011

























Steelite Boot S3 EN ISO 20345:2011



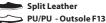


















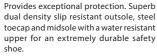


FW04 Steelite Shoe S3 EN ISO 20345:2011















Split Leather PU/PU - Outsole F13







Steelite Kumo Shoe S3 EN ISO 20345:2011





















Steelite Thor Shoe S3 EN ISO 20345:2011

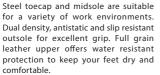
























> PU/TPU - Outsole F02



Compositelite WORK







Portwest Compositelite Thor Shoe S3 EN ISO 20345:2011









Classic style S3 safety shoe. 100% non metallic construction and full grain water resistant upper will keep your feet dry and healthy. Protective composite toecap and midsole. Hardwearing dual density PU/TPU outsole with superb slip and oil resistance.







5-14, US 6-15 Full-Grain Leather PU/TPU - Outsole F21







Portwest Compositelite Safety Shoe S1P















3-13, US 4-14 Split Leather PU/PU - Outsole F21





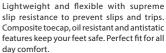


Portwest Compositelite Safety Shoe S1







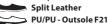


















Portwest Compositelite Thor EN ISO 20345:2011







100% non metallic S3 safety boot manufactured from full grain leather with a

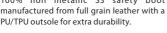


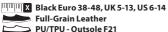
















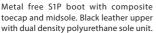




Portwest Compositelite Safety Boot S1P EN ISO 20345:2011





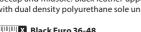




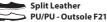




















Portwest Compositelite Safety Boot S1

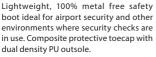








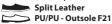
















Lighter and longer lasting than PVC and Rubber.

3 times more resistant to organic, industrial oils and light chemicals. Longer lasting compound compared to PVC or Rubber. Environmentally friendly no waste material generated. Breathable PU structure protects foot health. Better heat insulation than PVC or Rubber. SRC slip rating. With comfort



Portwest Work



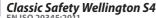














EN 13832-2:2006





Safety Wellingtons are manufactured from virgin PVC/Nitrile in a seamless watertight construction. Features include a 200 joule steel toecap, slip resistant outsole, antistatic, washable nylon lining and kick off spurs. Ideal for use in a wide range of environments and industries.







|| || X Black Euro 36-48, UK 3-13, US 4-14 Height 40cm





PVC/Nitrile - Outsole F06





IMPROVED



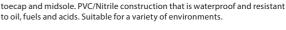
Total Safety Wellington S5



EN ISO 20345:2011 ASTM F2413-11 AS/NZS 2210.3.2009 EN 13832-2:2006









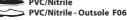




The Total Safety Wellington offers ultimate S5 protection to the wearer. Steel















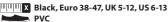






The S5 PVC lace up boot is fully waterproof and lightweight. Clever features include a slip resistant and oil resistant outsole and a bellows tongue to provide ultimate protection in harsh

























The FW84 is manufactured from high grade PVC/Nitrile which is resistant to oils, fats, alkali and acid. Excellent slip resistance and suitable for food industry.

















Portwest. WORK







Neptune Rigger Boot S5 CI EN ISO 20345:2011

EN 13832-2:2006

A waterproof alternative to the traditional leather rigger. Steel toecap and midsole, fully waterproof, fur lined with side tabs for

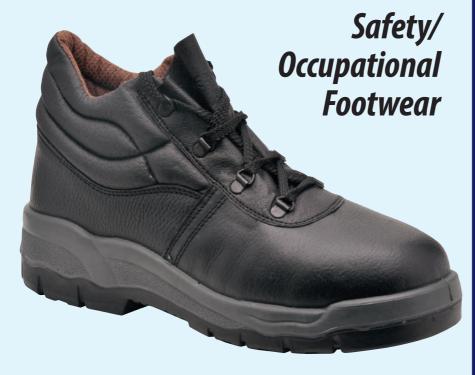
easy donning. |||||||||||X Black, Tan Euro 36-48, UK 3-13, US 4-14

PVC/Nitrile

> PVC/Nitrile - Outsole F06



Portwest OCCUPATIONAL





Lightweight and Flexible









Limes Occupational Hiker Boot OB EN ISO 20347:2012





Occupational hiker style boot with eyecatching navy suede and lime colour combination.



|||||||||X Navy Euro 39-47, UK 6-12, US 7-13



Cow Suede EVA/Rubber - Outsole F28





Welted Boot OB

EN ISO 20347:2012



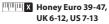








Occupational welt style boot. Padded collar for close fit and comfort with hexagonal eyelets for stylish design. Classic welted construction with full grain leather upper for a long lasting boot.





Full-Grain Nubuck Leather Rubber - Outsole F07







Air Cushion Occupational



Shoe OB EN ISO 20347:2012







Strong and flexible occupational shoe with superb energy absorption for comfort. Full grain leather upper for a long lasting shoe.



UK 6.5-12, US 7.5-13 **Buffalo Leather**



PVC - Outsole F09











Microfibre > PU - Outsole F40



FW68 Nebraska Mid Cut Trainer



Superb fit and comfort with a padded ankle collar for extra support. Eye catching grey and blue contrast upper design give this trainer its unique style. Ideal for light work and leisurely use.

Grey Euro 39-47, UK 6-12, US 7-13



PU/Mesh > Phylon/Rubber - Outsole F45

Lightweight and Sporty Styles, Perfect for Leisurewear





FW67

Nebraska Low Cut Trainer



A modern stylish design, perfect for outdoors and leisure. Extremely lightweight and breathable construction keeps your feet cool and comfortable.



UK 6-12, US 7-13



PU/Mesh

> Phylon/Rubber - Outsole F45



Socks

Footwear Accessories

Unisex Sock Range

The unisex range of workwear socks come in a variety of styles and colour. Features include reinforced heels and toes for durability and a cushion sole area providing extra comfort and warmth.



SATRA TM 436:2010

Determination Of Whole Shoe Thermal Insulation Value And

A cold rating test to assess thermal performance. The item of footwear is tested on a heated artificial foot form and by monitoring the amount of energy required to maintain the foot temperature and the temperature of the foot and its surrounding environment, a range of minimum temperatures at which the footwear will feel comfortable according to the activity level of the wearer can be calculated. To test socks, a reference sample of footwear (FW11) is first tested with a reference sock and then with the sample sock (SK18) to assess the contribution made to the thermal performance of the footwear.

Table 1: TM436:2010 Cold Rating Test Results SK18

	FW11		Thermal Reference	SK18	
	R value		0.1909	0.2150	
	coldest temperature with	4 W loss	6.48	4.78	
		8 W loss	-7.03	-10.45	
		12 W loss	-20.55	-25.67	







Euro 39-43 UK 6-9 US 7-10

Euro 44-48

UK 10-13 US 11-14

All socks come in small and large sizes. The chart references this

First Class Care for your Feet









Thermal Sock

Designed for all seasons, $cush ioning \, throughout \, provides$ extra warmth, extra impact resistance and extra comfort.

55% Cotton, 15% Nylon, 15% Wool, 15% Acrylic

Blue, Grey S,L







Informal business sock made from fine combed cotton with cushioned sole area for the ultimate in comfort and durability.

🗯 80% Cotton, 20% Nylon **IIII** ■ Black S,L





Cotton Rich Sock 3 Pack

Made from fine cotton providing smooth and comfortable fit while looking professional.

75% Cotton, 23% Polyester, 2% Elastane ||||||||||X Black, Navy S,L





Great value pack of three socks featuring a cushioned sole for wearer comfort and a durable reinforced heel and toe area.

79% Acrylic, 15% Nylon, 6% Polyester







Combat Sock

Workwear sock with cushioned foot and reinforced heel and toe areas for extra comfort.

20% Wool, 40% Acrylic, 20% Nylon X Black S,L







Steelite 90cm Shoelace

💢 300D Polyester X Black, 90cm

12 pairs per pack





Steelite 150cm Bootlace







12 pairs per pack

Insoles

Cushion Comfort all Day Long



FC90

Gel Cushioning Insole



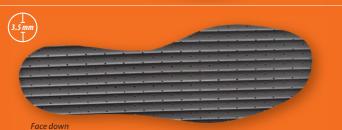
Available in three standard sizes that can be trimmed to fit your ideal shoe size, these gel cushions absorb shocks and help relieve tired aching feet.



100% Polymer Gel

Small: (Euro:37-39, UK: 4-6, US:5-7) Medium: (Euro:40-44, UK: 6.5-10, US:7.5-11) Large: (Euro:45-47, UK: 10.5-12, US:11.5-13)





FC89

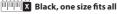
Thermal Fleece Insole



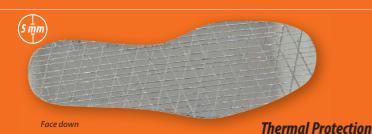
This thermal insole has a fleece layer to keep your feet $warm \, and \, a \, soft \, latex \, layer \, for \, maximum \, cushioning \, to \, help \,$ absorb impact and reduce fatigue.



💢 Fleece, Latex









Thermal Aluminium Insole



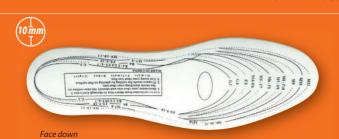
Designed to insulate your foot with a special aluminium layer to retain heat and repel cold and a wool/polyester layer for added warmth and comfort.



💢 Aluminium, PU, Felt, 30% Wool, 70% Polyester

Grey, one size fits all







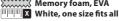
Memory Foam Insole



Ergonomically designed insole which moulds to the individual foot shape. Provides all day long comfort and support. Trim to size for the perfect fit.



💢 Memory foam, EVA







Actifresh Insole



Anti - bacterial treated perforated insole to help keep your feet fresh and clean. Foam cushioned for added comfort. Cut to size.



Cotton, Latex

White, one size fits all









Gel Heel Cushion



Shock absorbing gel heel cushion providing all day long comfort and support.



Polymer Gel Blue, one size fits all



Face down

Face down

Traction Aids

Stability and Safety in Treacherous Conditions Suitable for all footwear styles





FC93 **Ice Grips**



Constructed using high grade rubber, this traction aid is flexible and will fits over all types of normal work shoes.



Rubber

Rubber

Black Euro 38-45, UK 5-10.5, US 6-11.5





FC94 Non Slip Ice Grabber



The easy all round solution for grip in any weather and any shoe or boot.



US: 7-10)

XL (Euro: 44+, UK:10+, US: 11+)



FC95 Everyday Traction Aid

Rubber

| L/XL (UK: 7/13 Euro: 41-49 US: 8-14)





FC96 **All Purpose Traction Aid**



Rubber Small: (Euro:36-39, UK: 3-6, US: Medium: (Euro:40-43, UK: 6.5-9, US: 7.5-10) Large: (Euro:44-47, UK: 10-12, US: 11-13)



FC97 All Purpose Oversized Traction



💢 Rubber

||||||||||||X| UK: 10+, Euro: 44+, US: 11+