

# WORKWEAR RANGE

The Workwear Collections offer a range of designs and features suitable for many end uses. Only the best quality fabrics and construction techniques are used guaranteeing comfort and safety. Tested to withstand the rigours of everyday wear each garment has been carefully designed and manufactured to ensure optimum quality at the best price.

**110+** Innovative Workwear Styles

## COLLECTIONS

- **HOLSTER POCKET WORKWEAR**
- **PORTWEST TEXO™**
- **PAINTERS PRO**
- **ACTION MULTI POCKET**
- **KINGSMILL COTTON STRETCH WORKWEAR**
- **COMBAT**
- **TRADEGUARD™**
- **CHEMICAL**
- **KINGSMILL STANDARD**
- **COAT**
- **COVERALL**
- **IONA™**
- **SPECIALIST**

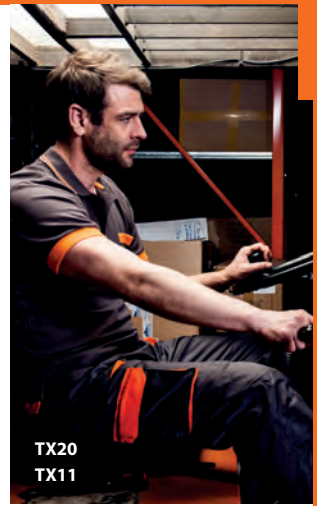
T601  
717

# 6

## Durable Workwear Key Fabrics



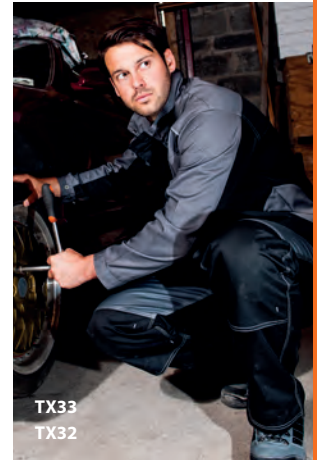
Portwest Cotton is available in five weights 190g, 260g, 280g, 305g and 350g. This fabric is fully pre-shrunk and has excellent dye retention properties. The long staple fibres used in the construction process provide strength, pilling resistance and a quality finish. This fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.



Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.



Kingsmill™ is 65% Polyester 35% Cotton and is available in four weights; 300g, 245g, 210g and 190g. This fabric guarantees high performance and maximum comfort. The yarns are all ring spun with long staple combed cotton providing a smooth handle and excellent pilling resistance. The material is fully pre-shrunk and has superior dye retention. A UPF rating of 50+ will block 98% of UV rays. Kingsmill fabric is made using recycled polyester where possible.



Portwest's cutting edge Kingsmill™ Polyester Stretch is a four-way stretch fabric made from 93% polyester, 7% elastane 270g. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties. A UPF rating of 50+ will block 98% of the UV rays.



The Kingsmill™ Cotton Rich fabric is 60% Cotton 40% Polyester 245g. This blend provides the ultimate in comfort and practicality. The high cotton content gives Kingsmill Cotton Rich its ultra soft handle and ensures it washes well at sixty degrees. Polyester provides durability and moisture wicking properties. This fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.



Kingsmill Standard fabric is 65% Polyester 35% Cotton and is available in two weights; 245g and 300g. This blend offers durability, protection and excellent wearer comfort. The UPF rating of 50+ blocks 98% of UV rays. Kingsmill Standard has been constructed to a high specification and is the practical choice for all your workwear needs.

KINGSMILL, PORTWEST TEXO, TRADEGUARD AND IONA ARE TRADEMARKS OF PORTWEST.

Industry Leading Workwear Fabrics





# HOLSTER POCKET COLLECTION



The Holster Pocket collection, developed with craftsmen in mind, consists of several styles showcasing the best designs, construction and performance within the Portwest workwear collection. A selection of premium fabrics and advanced construction

techniques have been used, guaranteeing choice, comfort and ultimate wearer durability. The garments have been tested to ensure they will withstand the rigours of everyday wear.

- Constructed with a modern cut and style
- Easy access holster pocket storage for work essentials
- Reinforced at the knees for superior knee protection
- Engineered for freedom of movement
- Highly durable with double stitching for extra reinforcement

300g

Gripper elastic on inner waist



Yellow/Dark Navy  
Orange/Dark Navy

Yellow/Black

Orange/Black



270g

Triple-stitched seams  
High rise back waistband

New



Two tier knee pad pockets

Adjustable leg length



**T501 PW3 Hi-Vis Holster Work Trousers**

EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)



**Kingsmill:** 65% Polyester, 35% Cotton 300g  
**Contrast Fabric:** 65% Polyester, 35% Cotton 210g

**Colors:** Orange/Black, Yellow/Black, Orange/Dark Navy, Yellow/Dark Navy

\*Registered European Community Design

ANSI/ISEA 107 CLASS E

RIS 3279

TEXPEL SPLASH OIL-STAIN

KINGSMILL 300 POLY-COTTON

HOLSTER POCKET COLLECTION

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)

INCH	CM	EU	FR
28-48	72-124	44-64	36-60
SHORT: 29" (74CM)			
28-48	72-124	44-64	36-60

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)

INCH	CM	EU	FR
28-48	72-124	44-64	36-60

**DX440 DX4 Detachable Holster Pocket Trousers**

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)



**Kingsmill:** 93% Polyester, 7% Elastane 270g  
**Contrast Fabric:** 65% Polyester, 35% Cotton Ripstop Weft Stretch 235g  
**Knee Reinforcement:** 88% Nylon, 12% Elastane 275g

**Colors:** Metro Blue, Metal Grey, Black

AX Stretch

KINGSMILL 270 POLYESTER STRETCH

HOLSTER POCKET COLLECTION

S156 656

Free pair of kneepads included with PW3 Work Trousers

NEW COLOUR NEW COLOUR

S156 656

Free pair of kneepads included with DX4 Trousers



# HOLSTER

POCKET COLLECTION

300g

New

280g



## T602 PW3 Holster Work Trousers

EN 14404:2004+A1:2010 TYPE 2  
LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

18  
12  
50+  
UPF

**Kingsmill: 65% Polyester, 35% Cotton 300g**  
**100% Polyester Oxford 600D 210g**  
X Black, Dark Navy/Black, Zoom Grey/Black  
\*Registered European Community Design

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60
SHORT: 29" (74CM)			
28 - 42	72 - 124	44 - 64	36 - 60

**KINGSMILL 600**  
POLY-COTTON

**HOLSTER**  
POCKET COLLECTION

**Free pair of kneepads included with PW3 Work Trousers**

S156 656

**NEW COLOUR**

## T702 WX3 Holster Trouser

EN 14404:2004+A1:2010 TYPE 2  
LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

18  
9  
50+  
UPF

**Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish 280g**  
X Persian Blue, Metal Grey  
\*Registered European Community Design

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	CM	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60
SHORT: 29" (74CM)			
28 - 42	72 - 124	44 - 64	36 - 60

**KINGSMILL 280**  
CANVAS

**4x stretch**

**HOLSTER**  
POCKET COLLECTION

**Free pair of kneepads included with WX3 Trousers**

S156 656

**14 pockets**

Gripper elastic on inner waist



Half elasticated waist

Two back pockets

Rule pocket

Knee pad pockets



Two back pockets

Double rule pocket

Knee pad pockets



**KS14 Tungsten Holster Trousers**



Amazing robust canvas work trouser with Oxford fabric reinforcement at key abrasion points. This comfortable cut trouser is packed with features, including triple stitched critical seams, tuck-away holster pockets, articulated kneepad pockets with deep fail-safe secure covers and multiple pockets to provide storage for phones and tools.

**65% Polyester, 35% Cotton 330g**  
Reg: Black 30-44  
Tall: Black 32-40

**KS15 Slate Holster Trousers**



This rugged trouser is a fantastic addition to the Holster Pocket collection. Constructed using our 300g Kingsmill fabric, the Slate Trousers offers extra strength and abrasion resistance. Winning features include tuck away holster pockets, knee pad pockets, hammer loop and low profile branding. The mobile phone pocket is lined with anti shock fabric and can accommodate new smart phone dimensions.




**Kingsmill: 65% Polyester, 35% Cotton 300g**  
Reg: Black, Dark Navy S-3XL  
Tall: Black, Dark Navy M-XXL






**Unbeatable Value**



**C720 Tradesman Holster Trouser**




**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**Reg: Black, Graphite 28-46**  
**Tall: Black 32-40**

**TX32 Dresden Holster Trouser**




**Kingsmill: 65% Polyester, 35% Cotton 300g**  
**100% Polyester 600D Fabric 210g**  
**Dark Navy/Epic Royal, Epic Royal/Dark Navy, Graphite Grey/Black, Black/Graphite Grey S - 3XL**



# HOLSTER

POCKET COLLECTION

Gripper elastic on inner waist

300g



Removable Holster Pocket

New

Smart phone pocket

PW3

## PW345 PW3 Holster Work Shorts



Kingsmill: 65% Polyester, 35% Cotton 300g  
100% Polyester Oxford 600D 210g  
Black, Zoom Grey/Black  
30 to 42 (76cm/108cm)

\*Registered European Community Design

HOLSTER  
POCKET COLLECTION

KINGSMILL 5000  
POLY-COTTON

SHORTS - NO HOLSTER POCKETS

PW349 PW3 Work Shorts

Black, Zoom Grey/Black

300g

Gripper elastic on inner waist



Removable Holster Pocket

Triple-stitched seams

Double rule pocket

PW3

## PW343 PW3 Hi-Vis Holster Shorts

EN ISO 20471 CLASS 1



Kingsmill: 65% Polyester, 35% Cotton 300g  
100% Polyester 600D Fabric 210g  
Orange/Black, Yellow/Black  
30/76cm to 42/108cm

HOLSTER  
POCKET COLLECTION

KINGSMILL 5000  
POLY-COTTON

SHORTS - NO HOLSTER POCKETS

PW348 PW3 Hi-Vis Shorts

Orange/Black, Yellow/Black

280g

New



WX3

## T710 WX3 Shorts



Kingsmill Canvas: 65% Polyester, 35% Cotton  
Canvas Peach Finish 280g  
Metal Grey, Persian Blue -  
28 to 42 (76cm/108cm)

50+  
UPF

KINGSMILL 280  
CANVAS

HOLSTER  
POCKET COLLECTION

Stretch

245g

Gripper elastic on inner waist



Zipped pockets

## KS18 Granite Holster Shorts



Kingsmill: 65% Polyester, 35% Cotton 245g  
Black/Zoom Grey S-XXL

50+  
UPF

KINGSMILL 245  
POLY-COTTON

HOLSTER  
POCKET COLLECTION



# PORTWEST TEXO COTTON RICH™

245g

- ✓ The Portwest Texo range of workwear, constructed from Kingsmill™ Cotton Rich 60% Cotton, 40% Polyester 245g fabric, is designed to give the ultimate in comfort & practicality.
- ✓ The soft handle cotton rich fabric is built to last and will look and feel great. The high cotton content ensures it washes well at sixty degrees whilst the polyester gives a ruggedness essential for daily use.
- ✓ The Portwest Texo fabric provides a UPF rating of 50 so will block 98% of the UV rays which fall on the garment.
- ✓ The colours offered are bright and perfect for corporate branding. Each garment has been carefully designed to include multi-pocket storage and clever, useful features.



Sleeve pocket

Detachable ID pocket

Hook and loop adjustable cuffs

Side elastic waist

## TX10 Portwest Texo Contrast Jacket

24

This fashionable contrast colour jacket is practical and hardwearing. Multiple versatile features include back pocket for cap and glove storage and hook & loop cuffs for an adjustable fit.

12

60% Cotton, 40% Polyester 245g

50+ UPF

Grey, Royal, Navy, Epic Khaki, Black

4XL  
XS

KINGSMILL™  
COTTON RICH 245g

Reg	Grey	Royal	Navy	Epic Khaki	Black
	XS - 4XL	S - 3XL	XS - 4XL	S - 3XL	XS - 3XL

# PORTWEST TEXO COTTON RICH™

245g

## TX11 Portwest Texo Contrast Trouser



This stylish cotton rich trouser is designed to give the ultimate in comfort and functionality. Cleaver features include 9 pockets, knee pad pockets, half elasticated waistband and hook and loop leg hem fastening.



60% Cotton, 40% Polyester 245g  
X Grey, Royal, Navy, Epic Khaki, Black

Half elasticated waist

KINGSMILL 245  
COTTON RICH

Two back patch pockets

Knee pad pockets

Hook and loop adjustable hem

	Grey	Royal	Navy	Epic Khaki	Black
Reg	XS - 4XL	S - 3XL	XS - 3XL	XS - 3XL	XS - 3XL
Tall	M - XXL	M - XXL	M - XXL	M - XXL	M - XXL







**TX12** Portwest Texo Contrast Bib & Brace



The Portwest Texo cotton rich fabric creates a very comfortable yet practical garment. This bib & brace offers complete lower body and leg protection. Features include a concealed bib pocket, kneepad pockets and thigh pockets. Hook and loop at the leg end ensures a secure fit.

60% Cotton, 40% Polyester 245g  
Black, Epic Khaki, Royal, Navy, Grey



Hook and loop adjustable hem

	Black	Epic Khaki	Royal	Navy	Grey
Reg	XS - 4XL	S - 3XL	S - 3XL	XS - 4XL	XS - 4XL
Tall	M - XXL		M - XXL	M - XXL	M - XXL



# PORTWEST TEXO COTTON RICH™

245g

Concealed zip opening

Phone pocket

Detachable ID pocket



## TX15 Portwest Texo Contrast Coverall



This stylish coverall provides comfort and all over protection. Winning features include knee pad pockets, hook and loop for cuff and hem adjustment and multiple pockets.

60% Cotton, 40% Polyester 245g  
Black, Navy, Grey S-3XL



FC60 432



PW69 637



**Combines  
 Function &  
 Style**



**TX20**  
 265g

Half elasticated waist

**TX14**



Two back patch pockets

**TX14 Portwest Texo Contrast Shorts**



The TX14 shorts combine function and style. Waist elastication provides comfort and ease of movement.



60% Cotton, 40% Polyester 245g



Khaki, Royal, Black, Navy, Grey, XS-XXL



**210g**

**195g**



**TX20**

**TX11**  
261

**TX22 Portwest Texo Contrast T-shirt**

**72**  
**12** Available in a choice of popular contrast colours, this stylish t-shirt looks and feels great. The top quality material keeps its fresh look wash after wash.

**1**

**50**  
**UPF** 65% Polyester, 35% Cotton 195g  
 **X** Black, Navy, Grey S - 3XL

**TX20 Portwest Texo Contrast Polo Shirt**

**48**

Designed for comfort and performance, this fashionable polo shirt is suitable for a wide range of end uses. The top quality fabric won't shrink or fade, keeping its new look after multiple washes.

**1**

**50**  
**UPF** 65% Polyester, 35% Cotton 210g  
 **X** Black, Navy, Grey XS - 4XL

**4XL**  
**XS**

**Ideal for Corporate Branding**



- ✓ Lined with a special insulative layer to provide extra warmth in cold conditions.
- ✓ Comfortable and lightweight allowing ease of movement on the job.
- ✓ Featuring several spacious storage pockets for security and convenience.
- ✓ Smart and stylish in a choice of practical colours.



**Fully lined and padded**

**TX18 Portwest Texo Contrast Jacket - Lined**



This jacket has a warm lining, ideal for winter weather or cold climates. Multiple pockets provide secure storage. Other practical features include waist elastication and hook and loop for cuff adjustment.

- 60% Cotton, 40% Polyester 245g
- 100% Polyester 60g
- 100% Polyester 120g
- Black, Navy S-XXL, Grey S-3XL



### TX16 Portwest Texo Contrast Trouser - Lined



The TX16 trouser has a warm non-bulky lining for cooler environments. Features include knee pad pockets, hook & loop for hem adjustment and several handy pockets.

- 60% Cotton, 40% Polyester 245g
- 100% Polyester 60g
- 100% Polyester 120g
- Grey, Navy, Black S-XXL

**PADDED**

**425g**

### TX17 Portwest Texo Contrast Bib & Brace - Lined



This bib and brace has a non bulky lining, providing extra warmth and ease of movement in cooler environments. Several handy pockets make TX17 the practical choice.

- 60% Cotton, 40% Polyester 245g
- 100% Polyester 60g
- 100% Polyester 120g
- Grey, Navy, Black S-3XL

**KINGSMILL™ 245**  
**COTTON RICH**





## FLEECE

### Soft Luxurious Pile for Maximum Comfort and Warmth

#### TX40 Portwest Texo Heavy 2 Tone Fleece

18

The Portwest Texo fleece looks and feels great. Ideal for indoor and outdoor wear, this style uses a high quality anti-pill polar fleece fabric.

3



100% Polyester, Anti-Pill finish Fleece 400g  
Black, Grey, Navy XS-4XL



## SOFTSHELL

Phone pocket



### Advanced Triple Dry Membrane Technology (3L)

#### TX45 Portwest Texo Softshell (3L)

24

Fashionable and dynamic, the two-tone softshell is a fantastic addition to the popular Portwest Texo range. This style has a longer scoop back and uses seam free panels to reduce bulk. Multiple zip pockets are a convenient feature.

3



94% Polyester, 6% Elastane 160g  
laminated to 100% Polyester Micro Polar  
Fleece 150g, Total weight: 310g



Black, Grey S-3XL



**WINTER JACKET**



**TX30**

**TX11**  
261

**TX30** **Portwest Texo Contrast Rain Jacket**  
EN 343 CLASS 3:1



Waterproof protection and outstanding durability are key features of this winning style. The rugged contemporary design is complemented by a quality finish and attention to detail throughout.

- 100% Polyester, Ripstop, PVC Coated 250g
- 100% Polyester 55g
- 100% Polyester 170g
- Grey S-XXL



**Durable Ripstop Fabric**



# PORTWEST TEXO SPORT™

245g

Designed for versatile use in the work place, the Portwest Texo Sports range is contemporary and original, suitable for users who appreciate quality and sharp design. This co-ordinated range is available in a number of contrast combinations in the trusted Kingsmill fabric, 65% polyester 35% cotton 245g.

## Key features include:

- Ergonomic design; front openings that reduce bulk around the chin and neck.
- Comfort cut panels; minimizing friction from seams in sensitive areas.
- Pre-formed elbow and knee shaping for comfort and reduced fabric stress.
- Zip protectors; guards both the wearer and surrounding environment.
- Low profile zippers; preventing damage to smooth surfaces.



TX60

### TX60 Tagus Jacket



The TX60 is designed to cope with the stress and strain of day to day usage in the work place. Hardwearing and light weight it is packed with essential features necessary to ensure practicality and a secure comfortable fit.

Kingsmill: 65% Polyester, 35% Cotton 245g  
 Graphite, Black S-3XL



**Maximum Styling, Maximum Performance**

245g

245g

**Tough and Durable for Demanding Tasks**



**TX61 Danube Trousers**



The TX61 trouser is tough and durable with a relaxed fit. Subtle articulation allows for increased freedom of movement and the elasticated waistband ensures comfort and a universal fit.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**Reg: Graphite, Black S-3XL**  
**Tall: Black S-3XL**



**TX62 Rhine Bib & Brace**



This stylish bib and brace is ideal for any industrial setting. Made from durable Kingsmill fabric, it provides unbeatable comfort with functional features.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**Graphite, Black S-3XL**





**PORTWEST**  
**TEXO 300™**

# PORTWEST TEXO 300 RANGE

*Top Rated* ★★★★★

Portwest Texo 300 is strong and durable, ideal for users who need extra endurance. Created using our popular Kingsmill poly-cotton 300g fabric, maximum performance is guaranteed. This coordinated range offers a modern take on classic two tone design with several contemporary features such as reflective piping and triple stitching.



*Available in an Excellent Choice of Corporate Colours*



**TX33 Hamburg Jacket**



The Hamburg jacket offers warmth, practicality and stylish design. The top pockets can accommodate modern smart phone dimensions and the spacious lower pockets are zipped for extra security. Clever features include reflective piping and stud adjustable cuffs.

**Kingsmill: 65% Polyester, 35% Cotton 300g**  
Epic Royal/Dark Navy, Graphite Grey/Black, Dark Navy/Epic Royal



**Reflective piping for increased visibility**



	Epic Royal/ Dark Navy	Graphite Grey/ Black	Dark Navy/ Epic Royal
Reg	S-3XL	S-3XL	S-3XL



*Stylish and comfortable fit*



**B195**  
412

**TX32**



Elasticated back waist

Hook and bar closure

Hammer loop

Double rule pocket

Phone pocket

Kneepad pockets

**TX32 Dresden Holster Trouser**



This rugged trouser is stylish and hardwearing. Strong Oxford fabric is positioned in key abrasion areas to offer extra durability. With triple stitching and multiple pockets this trouser is the ideal choice for a variety of uses.

**Kingsmill:** 65% Polyester, 35% Cotton 300g

**100% Polyester 600D Fabric, 210g**

**Black/Graphite Grey, Dark Navy/Epic Royal, Epic Royal/Dark Navy, Graphite Grey/Black**

**KINGSMILL™ 300**  
**POLY-COTTON**

**HOLSTER**  
POCKET COLLECTION

	Black/Graphite Grey	Dark Navy/Epic Royal	Epic Royal/Dark Navy	Graphite Grey/Black
Reg	S - 3XL	S - 3XL	S - 3XL	S - 3XL

# PORTWEST TEXO 300™

300g

300g



4XL  
XS

4XL

## TX36 Munich Trouser



The TX36 trouser is stylish and practical with a contemporary fit. The durable 300g fabric ensures excellent abrasion resistance and strength. Several handy pockets provide secure storage.

**Kingsmill: 65% Polyester, 35% Cotton 300g**  
**Black/Graphite Grey, Dark Navy/Epic Royal, Epic Royal/Dark Navy, Graphite Grey/Black**

## TX39 Bremen Bib & Brace



The Bremen bib and brace is the toughest you can get. Triple stitching throughout and 300g fabric provide a very durable combination. Easy side openings with adjustable button position ensures universal fit, fantastic freedom of movement and complete versatility.

**Kingsmill: 65% Polyester, 35% Cotton 300g**  
**Epic Royal/Dark Navy, Graphite Grey/Black**

**KINGSMILL™ 300**  
**POLY-COTTON**

	Black/ Graphite Grey	Dark Navy/ Epic Royal	Epic Royal/ Dark Navy	Graphite Grey/Black
Reg	XS - 3XL	XS - 3XL	XS - 3XL	XS - 4XL
Tall				S - 3XL

**KINGSMILL™ 300**  
**POLY-COTTON**

	Epic Royal/Dark Navy	Graphite Grey/Black
Reg	S - 3XL	S - 4XL



### Fabric Benefits

This Premium Cotton fabric is constructed using special long staple fibres which create a strong but soft material with excellent pilling resistance. Moisture is absorbed quickly which allows the wearer to feel cooler, drier and more comfortable. The fabric is fully pre-shrunk and has excellent dye retention properties.

### Garment Benefits

Portwest Texo Cotton is a contrast range of workwear available in multiple winning colour ways. Suitable for several markets and end uses, the distinctive design is the ideal uniform choice. The premium cotton fabric provides comfort and the ergonomic design allows for ease of movement when required.



### CW10 Krakow Jacket



This contemporary jacket is designed to cope with the most demanding jobs. Hardwearing and practical it has all the features required to ensure functionality and a comfortable fit. Winning features include spacious lower pockets for hand warming and ample storage, side elastication for ease of movement and hook and loop adjustable cuffs.



100% Cotton 260g

Navy/Royal, Black/Red, Graphite Grey/Black S - 3XL



**260g**

**260g**



Elasticated back waist

Two back pockets

Knee pad pockets

Hook and loop adjustable hem

Elasticated back panel

Two back patch pockets

Double rule pocket

Rule pocket

Twin-stitched seams



Hook and loop adjustable hem

Knee pad pockets

**CW11 Poznan Trouser**



The Poznan trouser offers supreme comfort for the wearer. Perfect for work activities, useful features include back elastics and knee pad pockets. Multiple pockets provide secure storage and twin stitching throughout adds to the durability of this winning style.

**50+ UPF**

100% Cotton 260g  
Navy/Royal, Black/Red, Graphite Grey/Black S - 3XL

**CW12 Warsaw Bib and Brace**



This style has a host of winning features such as multiple pockets and back elastic for ease of movement. The contemporary fit and stylish design creates a modern garment suitable for a variety of jobs.

**50+ UPF**

100% Cotton 260g  
Navy/Royal, Black/Red, Graphite Grey/Black S - 3XL





This range is characterised by its modern, fresh look. The Portwest Painters Pro range has lots of clever features including Oxford fabric reinforcement at key abrasion points and a multi storage pocket for phones and tools. The highest quality fabrics are used in this range so the garments will keep their fresh look wash after wash. Used as separates or worn together, these styles are the ideal workwear solution for a range of professionals.

**210g**



**KS51 Painters Pro Polo**



This contemporary polo is a great addition to the Painters Pro range. Features include a ribbed knit collar and cuff for style and a chest pocket for added functionality in the workplace.

65% Polyester, 35% Cotton 210g  
White/Grey S-XXL

**245g**



**KS55 Painters Pro Jacket**



This stylish jacket is cool, comfortable and practical. Perfect for all painting and plastering jobs, features include hook and loop for adjustment of cuffs and hem, Oxford fabric for abrasion resistance and secure pockets.

Kingsmill: 65% Polyester, 35% Cotton 245g  
White/Grey M-XXL



See Other Styles  
in the Painters  
Pro Range



245g

### KS54 Painters Pro Trousers



The Painters Pro trousers look clean and smart and is packed full of clever features. The slim improved fit adds to the contemporary appeal of this style while the Oxford contrast offers extra abrasion resistance and completes the modern look.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**White/Grey XS-3XL**



Lightweight hammer loop

Double rule pocket

Reflective piping

Two back patch pockets

Contrast pocket bearers

Multiple storage pockets

Reflective tabs

Knee pad pockets

KS54

Oxford Polyester

### KS56 Painters Pro Bib & Brace



This style has all the attributes you would expect on a modern bib and brace including a contemporary fit. Additional features include a spacious bib pocket and back elastic panel for extra comfort.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**White/Grey S-3XL**



Elastic back

Multiple storage pockets

Two back patch pockets

Double rule pocket

Reflective piping

Abrasion resistant hems

KS56



# 100% Cotton For Comfort and Durability



**B195**  
412

**S810**

**FW33** 440

**S810**

## Bolton Painters Bib & Brace

**4XL**  
**XS**



Made with 100% pre-shrunk cotton to provide good protection against paint spills. Features of this functional garment include a bib pocket with zip, one large front pouch pocket, knee pad, hip and rule pockets, elasticated back section and plastic non-corrosive buckles.

**50 UPF**

100% Cotton, 3111, Pre-Shrunk 305g  
White XS-4XL

**KINGSMILL** 305  
COTTON



**S791**

**S791**

## Painters Shorts



Innovative layered pockets accommodate tools and brushes while back elastication allows for greater freedom of movement and a more comfortable fit. Also includes two useful back patch pockets. This style is an all round winner.

100% Cotton, 3111, Pre-Shrunk 305g  
White S-XXL

**KINGSMILL** 305  
COTTON

305g

305g

**S817** Painters Trousers



Featuring the latest innovative design, this modern painter's trouser has a layered thigh pocket for mobile phone and pens. Incorporating side, knee pad, hip and rule pockets, it covers every need of a craftsman and is completed by an elasticated waist for comfort.

100% Cotton, 3111, Pre-Shrunk 305g  
Reg: White XS-4XL  
Tall: White XS-3XL



Multiple storage pockets

Side elastic waist

Hook and loop adjustable cuffs

**S827** Painters Jacket



Features of this contemporary jacket include a layered chest pocket with mobile phone and pen sections. Waist elastication allows for extra comfort and ease of movement.

100% Cotton, 3111, Pre-Shrunk 305g  
White S-XXL



4XL  
XS

Half elasticated waist

Hook and bar closure

Back pocket

Rule pocket

Multiple storage pockets

Pre-shrunk cotton fabric

Knee pad pockets

**Ideal for All Painting and Plastering Jobs**





**2** Zip out sleeves



**3** Converts to insulated gilet



**4** Liner can be removed



**1** Outerjacket

**PJ20 Two Tone Pilot Jacket**



This contemporary, two tone jacket is stylish and practical. Versatile features include; zip out sleeves, multiple secure pockets, removable fur liner and collar. The shower proof outer fabric adds to the appeal of this all weather style.

60% Cotton, 40% Polyester, Shower-Proof Finish 240g

100% Polyester 50g

60% Cotton, 40% Polyester, Shower-Proof Finish 240g

Black/Grey, White/Grey, Navy/Royal XS - 5XL





Zip Out Fur Lining and Collar

Phone pocket

Rib Knit Hem

Ribbed cuffs

**1** Outer jacket

**PJ10** Pilot Jacket



This style is available in classic monotone colours. Versatile features include zip out sleeves, multiple secure pockets, removable fur liner and collar. The shower proof outer fabric adds to the appeal of this all weather style.

- 60% Cotton, 40% Polyester, Shower-Proof Finish 240g
- 100% Polyester 50g
- 60% Cotton, 40% Polyester, Shower-Proof Finish 240g
- Black, Navy, Red XS - 5XL



# Shower Resistant Fabric



**2** Zip out sleeves

**3** Converts to insulated gilet

**4** Liner can be removed



# ACTION

MULTI POCKET

## Garment Benefits

Superior comfort and functionality form the appeal of the Action Range. These styles are made from quality Kingsmill fabric and feature multiple zip pockets for security and convenience. Each Action trouser style can be matched with the Action Jacket.



Knee pad pockets

56"  
26"



### S887 Action Trousers



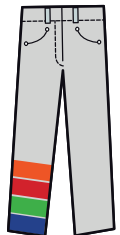
Superior comfort and functionality form the appeal of the Action Trouser. The secret to the popularity of this style is outstanding value, strong industrial colours and a wide range of size and length options. Made from quality poly-cotton, features include multiple zip pockets, reinforced fabric at seat and knee areas with the added option of accommodating knee pads. A true market leader.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**Black, Dark Navy, Grey**

Available in 4 Leg Lengths

■ 29" - 74cm - Short   
 ■ 34" - 86cm - Tall  
■ 31" - 79cm - Reg   
 ■ 36" - 92cm - X Tall

	Grey	Dark Navy	Black
Short		28 - 48	30 - 44
Reg	28 - 46	26 - 56	26 - 56
Tall	30 - 42	28 - 52	28 - 48
XTall		30 - 44	30 - 44



284 | **11 Pockets for Ample Storage**



245g

245g



Two back zip pockets



**S862 Action Jacket**



This smart jacket is the perfect accompaniment to our Action trouser range. Stylish and functional features include versatile storage and side elastics for comfort.

**Kingsmill:** 65% Polyester, 35% Cotton 245g  
**Dark Navy, Black S-3XL**

**S889 Action Shorts**



These popular shorts offer multiple storage space and are twin-stitched at the seams for added strength. The waistband is elasticated at the back for freedom of movement.

**Kingsmill:** 65% Polyester, 35% Cotton 245g  
**Black XS-4XL, Dark Navy S-4XL**





**245g**

Two back zip pockets

Cargo pocket on side leg

Contrast colour stitching

Triple-stitched seams



**KS12 Chrome Trouser**



A superior take on the ever popular action trouser, this style boasts all the classic features you would expect and a host more, including; improved fit, triple stitched critical seams, new waist fastening system, lower profile zips and contemporary colouring.

**50+ UPF**

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
Black/Zoom Grey XS-3XL

**160g**

Side elastic waist

Two back pockets

Concealed zip opening

Side pockets

Zipped pockets



**Anti-Scratch Design**

**S787 Classic Action Trousers - Texpel Finish**



If you require zips to be concealed for safety or scratch reasons but still need multiple storage space, S787 is the perfect option. This garment also offers a Texpel stain resistant finish for enhanced protection.

**50+ UPF**

**65% Polyester, 35% Cotton, Peach Finish 160g**  
Navy S-3XL



**Comfort touch, peach finish fabric**



# ACTION

MULTI POCKET

245g

LINED

290g



## C887 Action Trousers, With Back Elastication



C887 comes with the addition of elasticsation at the waistband. This allows for even greater comfort and ease of movement.

**Kingsmill: 65% Polyester, 35% Cotton 245g**

**Reg: Black S-3XL**  
**Tall: Black S-3XL**

## C387 Lined Action Trousers



For extra warmth and comfort, a brushed knitted nylon lining has been added to our popular Action Trousers. With knee pad pockets and doubly reinforcement to the seat and knee areas, comfort and durability are ensured at all times.

**Kingsmill: 65% Polyester, 35% Cotton 190g**  
**100% Nylon, Knitted Brushed Thermal Lining 100g**

**Reg: Dark Navy, Black XS-3XL**  
**Tall: Dark Navy S-XXL**





**KINGSMILL™**  
**COTTON**  
**STRETCH**  
 WORKWEAR RANGE

### Fabric Information

Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.

255g

SLIM FIT  
LEG

# FLEXIBILITY WITH ADDED STRETCH

## S232 Stretch Slim Chino Trouser

36

This slim fit stretch chino is the perfect uniform solution. It offers a contemporary slim fit in a dynamic cotton stretch twill fabric. The stretch fabric gives the ultimate in comfort and freedom of movement. Features include side pockets, a rear buttoned jetted pocket and a hook and bar waist fastening. Highly durable with twin stitching throughout and bar-tacked at all stress points.

50+  
UPF

4

 Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane 255g

 Reg: Black, Dark Navy 28-46  
 Short: Black, Dark Navy 28-42



**KINGSMILL™ 755**  
**COTTON**  
**STRETCH**

### Inner Reflective Trim

For Extra Safety Turn  
up Hem to Reveal  
Reflective Trim



**2x**  
**Stretch**

S232

FT15  
434



WORKWEAR RANGE

255g

SLIM FIT LEG

# DYNAMIC SLIM FIT



Hook and bar closure

Cargo pockets on side leg

*Quality Fabric,  
Modern Design*

## S231 Stretch Slim Combat Trousers

36

50+ UPF

8

This slim fit stretch trouser has all the features of a cargo style with the advantage of dynamic cotton stretch twill fabric. This stretch fabric gives the ultimate in comfort and freedom of movement. Features include multiple utility pockets and a concealed hook and bar waist fastening. With twin stitching throughout and bar-tacking at all stress points, this trouser is highly durable.

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane 255g

Reg: Black Dark Navy 28-46  
Short: Black Dark Navy 28-42



### Inner Reflective Trim

*For Extra Safety Turn up Hem to Reveal Reflective Trim*





# COMBAT

245g

This range offers a choice of styles for multi end uses. Each distinguished garment incorporates several handy pockets, providing security and convenience. The Kingsmill fabric is durable, yet cool and comfortable.



Two back patch pockets



C701

	Grey	Bottle Green	Dark Navy	Black
Short			30 - 42	
Reg	28 - 48	30 - 44	26 - 52	26 - 48
Tall	28 - 48		28 - 48	28 - 48
XTall			32 - 42	

52"  
26"



Side pockets

### C701 Combat Trousers

36

This garment portrays all the original styling of the modern-day work trouser. Constructed from our rugged, pre-shrunk Kingsmill fabric, the Combat Trousers is built to take on the toughest of jobs. Multiple utility pockets are featured with Hook and Loop flaps for added security.

6

50+  
UPF

 Kingsmill: 65% Polyester, 35% Cotton 245g  
 Black, Bottle Green, Dark Navy, Grey

 **KINGSMILL** 245  
POLY-COTTON

# COMBAT

245g

210g



D-ring

Half elasticated waist



6 pockets for ample storage



Side access pockets

Elasticated back waist

Two back pockets

Knee pad pockets

### S790 Combat Shorts



The half-elasticated waistband complete with belt loops, enhance the comfort of this modern style. Twin-stitched seams give a robust look and added durability to the garment.

**50+ UPF** Kingsmill: 65% Polyester, 35% Cotton 210g  
Black S-XXL, Dark Navy XS-3XL

**KINGSMILL** 210  
POLY-COTTON

### C703 Combat Plus Trousers



Working trousers designed to withstand wear and tear. The strong, rugged construction of the trouser is popular amongst professionals looking for a long lasting, hassle free garment. The poly-cotton fabric is extremely comfortable to wear and washes well. The large combat pockets are a practical addition.

**50+ UPF** Kingsmill: 65% Polyester, 35% Cotton 245g  
Dark Navy XS-3XL

**KINGSMILL** 245  
POLY-COTTON



# COMBAT

245g

245g



**Internal kneepad pockets**

### C721 **Combat Kneepad Trouser**



This garment portrays all the original styling of the modern-day work trouser. This updated version has the benefit of internal knee pad pockets. Constructed from our rugged, pre-shrunk Kingsmill fabric, the Combat Trouser is built to take on the toughest of jobs. Multiple utility pockets are featured with hook and loop flaps for added security.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**Black, Dark Navy 28-44**



### KS13 **Granite Trouser**



The Granite trouser is crammed with features including triple stitched critical seams, comfort waistband, for fit and grip in wear when bending and stretching with central maxi belt loop to prevent the belt riding up over the trouser. Ergonomic kneepad pockets have deep, fail-safe secure covers. Multiple pockets offer secure storage for phones, coins and tools.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
**Zoom Grey/Black S-3XL**



# COMBAT

245g

Multiple storage pockets

Jetted back pocket



Knee pad pockets

## S891 Bradford Trousers

24

With an abundance of clever features, the Bradford Trouser is among the best in the market. The poly-cotton fabric is hard wearing and very comfortable and the generous sized pockets are ideal for tools and valuables.

7

 Kingsmill: 65% Polyester, 35% Cotton 245g

 Reg: Navy 72-116

 Tall: Navy 72-116

50 UPF

 **KINGSMILL** 245  
POLY-COTTON

# COMBAT

NEW SLIM FIT LEG

245g

Hook and bar closure

Two back patch pockets



Cargo pockets on side leg

Inner Reflective Trim

## C711 Slim Fit Combat Trouser


36

This slim fit combat trouser offers a fantastic fit for the ultimate modern-day work trouser. Constructed from our rugged, pre-shrunk Kingsmill fabric, the combat trouser is built to take on the toughest of jobs. Multiple utility pockets are featured with hook and loop flaps for added security. Features a reflective trim on the internal hemline for enhanced visibility.

6

50 UPF

 Kingsmill: 65% Polyester, 35% Cotton 245g

 Black, Dark Navy 28-46

 **KINGSMILL** 245  
POLY-COTTON



# TRADE GUARD™

# 245

Comfort and durability are key features of this top selling workwear range. Constructed from 65% Polyester 35% Cotton, pre-shrunk Tradeguard fabric, these styles provide excellent colour retention and will keep their shape wash after wash.

245g

Action back

Concealed stud front



## S885 Mayo Trouser

245g

24

Comfort and durability are key features of this top selling work trouser. Constructed from our high quality, pre-shrunk poly-cotton TradeGuard fabric, the trouser provides two side pockets and one jettted back pocket with button. A sewn-in crease completes the look of this ever popular garment.

3

50+ UPF

Trade Guard: 65% Polyester, 35% Cotton 245g

Reg: Navy 72 - 136

Tall: Navy 76 - 112

Phone pocket

Jettted back pocket



## C859 Mayo Jacket, Four Pockets

24

Features of this smart jacket include an action back for comfort and multiple pockets for convenience.

3

Trade Guard: 65% Polyester, 35% Cotton 245g

4

Navy S-3XL

50+ UPF

# Meeting All Your Workwear Needs



## Garment Benefits

This range of Chemical Resistant garments has a treatment applied to the fabric, which provides superb liquid chemical resistance protection. Enclosed pockets and covered fastenings ensure corrosion does not occur. These EN certified styles give top performance and outstanding protection to those working in industries exposed to liquid chemical hazards.

245g



Radio loop

Full explanation of EN 13034  
standard on page 179

Concealed stud front

245g



Bartacked at all  
stress points

Side  
pockets

### CR10 Chemical Resistant Jacket

EN 13034 TYPE PB [6]



This jacket is fully certified to EN13034 and offers excellent upper body protection against chemicals. Constructed in a superior polyester cotton fabric which is treated for ultimate durability. Features include a secure stud front and a concealed mobile phone pocket.

50+  
UPF

80% Polyester, 20% Cotton 245g  
Epic Royal S-3XL

### CR12 Chemical Resistant Bib

EN 13034 TYPE PB [6]



This bib offers upper and lower body protection against chemicals. Constructed in a superior polyester cotton mix treated twill fabric for ultimate durability. Features include secure enclosed pockets at the lower front and rear. A secure construction method ensures maximum protection for the wearer.

80% Polyester, 20% Cotton 245g  
Epic Royal S-3XL





Kingsmill Standard fabric is 65% Polyester 35% Cotton and is available in two weights; 245g and 300g. This blend offers durability, protection and excellent wearer comfort. The UPF rating of 50+ blocks 98% of UV rays. Kingsmill Standard has been constructed to a high specification and is the practical choice for all your workwear needs.

245g

## Modern Styling with Contrast Piping



2860

### Classic Work Jacket

24

This smart jacket has various pockets for multi storage and a contrast colour trim. Waist elastication provides comfort and ease of movement.

6

Kingsmill Standard: 65% Polyester, 35% Cotton 245g  
 Navy, Royal S-XXL

50+  
UPF

245g

Elasticated back waist

Back patch pocket

Spacious pockets

Rule pocket



4XL

C875

### Burnley Bib and Brace

24

This stylish Bib and Brace is available in classic workwear colours. Convenient storage options include a concealed zip chest pocket and a rule pocket. Back elastication offers all day comfort.

5

Kingsmill Standard: 65% Polyester, 35% Cotton 245g  
 Navy, Royal

50+  
UPF

	Navy	Royal
Reg	S - 4XL	S - 3XL
Tall	M - XXL	

245g

Hook and bar closure

Jetted back pocket

Sewn in front centre seam

### 2885 Preston Trousers

36

This classic style is durable and comfortable with a sewn in front crease which adds to the professional look. Features include two side pockets and a back jetted pocket.

3

50+ UPF

**Kingsmill Standard:**  
65% Polyester,  
35% Cotton 245g

**Royal, Black, Bottle Green, Navy,**

52"

26"

	Black	Bottle Green	Navy	Royal
Reg	28 - 46	28 - 46	26 - 52	28 - 44
Tall	30 - 44		28 - 46	



### BELT RANGE



S934

100  
10

### Stretch Work Belt

**100% Polyester**  
**Black, Dark Navy S-XXL**



S932

192  
12

### Trousers Belt

**Two ply PVC, Metal Buckle**  
**Black 32-44**



C107

100  
10

### Elasticated Work Belt

**100% Polyester**  
**Navy S-XXL**

300g

Hook and bar closure

Jetted back pocket

Sewn in front centre seam

### 2085 Wakefield Trousers

24

Made from tough polyester/cotton fabric, the Wakefield trouser offers comfort and durability. Features include a sewn in front crease and hook and bar closure.

3

50+ UPF

**Kingsmill Standard:**  
65% Polyester,  
35% Cotton 300g

**Navy, Black, Bottle Green**

48"

28"

	Navy	Black	Bottle Green
Reg	28 - 48	30 - 46	32 - 46





POLYESTER/COTTON COVERALL



Hard Wearing Easy Care Fabric

245g



**2802** Standard Coverall



This smart coverall features a chest pocket with flap for secure storage and two side pockets. Comfort, practicality and durability are ensured.



**Kingsmill Standard: 65% Polyester, 35% Cotton 245g**

**Navy, White, Royal**

	Navy	White	Royal
Reg	XS - XXL	XS - 3XL	S - 3XL
Tall	M - XXL		

POLYESTER/COTTON COVERALL

245g

245g



**C813 Liverpool Zip Coverall**



The pre-shrunk, top quality fabric contributes to the professional appearance of this garment. Various pockets and a hammer loop complement the all-purpose styling.

**Kingsmill: 65% Polyester, 35% Cotton 245g**  
 Navy, Graphite, Royal, Black, Red, Orange

**KINGSMILL 245**  
 POLY-COTTON

	Navy	Graphite	Royal	Black	Red	Orange
Reg	XS - 6XL	S - XXL	S - 3XL	S - 3XL	S - 3XL	S - XXL
Tall	S - 3XL			M - XXL		

**Workwear Youth's Coverall**



**C890 Youth's Coverall**



**Kingsmill:**  
 65% Polyester,  
 35% Cotton 245g



Navy,  
 Age 4/5, 6/7, 8/9,  
 10/11, 12/13, 14/15



**KINGSMILL 245**  
 POLY-COTTON

**Best Selling Zip Coverall**



POLYESTER/COTTON COVERALL

245g

210g

Available in a Selection of Modern Colours

Lightweight



Rule pocket

Phone pocket

Half elasticated waist



Elasticated back waist

Concealed stud front

Back patch pocket

Rule pocket



**C802 Standard Coverall**



The winning features of this popular coverall include one chest, one rule and two side pockets. Back elastication provides all day comfort.



**Kingsmill: 65% Polyester, 35% Cotton 245g**

**Bottle Green, Royal, Graphite, Navy**

**Black**



	Bottle Green	Royal	Graphite	Navy	Black
Reg	S - 3XL	S - 5XL	S - 3XL	S - 6XL	S - XXL
Tall			M - 5XL	M - XXL	

**S999 Euro Work Coverall**



Winning features of this durable coverall include, two chest pockets, one rule pocket and a concealed stud front. Perfect for all your working requirements.



**Kingsmill: 65% Polyester, 35% Cotton 210g**

**Navy, Bottle Green, Red, Royal**



	Navy	Bottle Green	Red	Royal
Reg	XS - 6XL	S - XXL	S - XXL	S - 3XL
Tall	S - 3XL			

**PADDED**

**445g**



**300g**



**S816 Orkney Lined Coverall**

EN 342 0.311M2.K/W(B), X, 2, X



Combining top performing Kingsmill fabric, with a polyester wadding liner, this rugged garment protects against the coldest of conditions.



**Kingsmill: 65% Polyester, 35% Cotton 245g**



**100% Polyester Wadding: 200g**



**Navy S-3XL**



**C808 Portwest Coverall - Texpel SOS Finish**



This impressive garment offers high performance fabric, top quality protection and the ultimate in comfort. A Texpel coating provides a water and dirt repellent finish. Zipped pockets offer extra security.



**Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 300g**



**Reg: Navy S-3XL  
Tall: Navy L - XXL**





**C814 Iona Cotton Coverall**

24  
8  
50 UPF

This cotton coverall offers practicality and lightweight comfort. Reflective tape provides increased visibility ensuring safety in the workplace.

100% Cotton 190g  
Royal, Red, Orange, Navy, Khaki, Grey

**6XL**



Zipped pockets

Radio loop

Rule pocket

**NEW COLOUR** **NEW COLOUR** **NEW COLOUR** **NEW COLOUR**

	Royal	Red	Orange	Navy	Khaki	Grey
Reg	S - 3XL	S - 3XL	S - 6XL	S - 6XL	S - 3XL	S - 3XL

260g

**KINGSMILL™**  
**COTTON**

190g



Action back

Phone pocket

Radio loop

Side elastic waist

Back patch pocket

Rule pocket

Side access

**Multiple storage pockets**

**C811 Cotton Boilersuit**



This smart boilersuit offers the ultimate in comfort and protection. Winning features include twin stitching throughout, brass zips and several secure pockets.

100% Cotton 260g  
Navy, Orange XS - 4XL



**C812 Dubai Coverall**



This cotton coverall offers lightweight comfort for every day use. With multiple zip pockets throughout and a generous fit this winning style is ideal for all your workwear needs.

100% Cotton 190g  
Khaki, Navy S-XXL





**COTTON WORKWEAR**

**Garment Benefits**

This range of cleverly crafted traditional designs have been constructed using our high specification 100% cotton premium fabric. High quality materials combined with comfort, strength and durability, make these garments a practical choice for all your workwear needs.



Rule pocket

Concealed stud front

Pen division

Elasticated back waist



Spacious pockets

Back patch pocket

Rule pocket

**4XL**

**C806 Cotton Coverall**

- 18
- 4
- 50+ UPF

Features of this stylish coverall include a concealed stud front and a handy chest pocket. The quality cotton fabric washes well and offers supreme comfort.

100% Cotton, 3111, Pre-Shrunk 305g  
Navy S-3XL

**C881 Bib and Brace**

- 24
- 4
- 50+ UPF

Made from the highest quality cotton, this popular style offers all day comfort. Convenient features include side access, a chest pocket and back elastic for ease of movement.

100% Cotton, 3111, Pre-Shrunk 305g  
Navy S-4XL



**260g**

**100% Nylon**

**LOW LINT**

**130g**



**S998 Euro Work Cotton Coverall**

**24** This cotton coverall offers various pockets for convenient storage, including a rule pocket. Side elastication provides extra comfort and ease of movement.

**5**

**50 UPF**

**100% Cotton 260g**

**Reg: Black S-3XL, Navy XS-3XL  
Tall: Navy S-XXL**



**4XL**

**C803 Nylon Zip Coverall**

**24** Made from lightweight nylon fabric, this versatile coverall is cool and comfortable. Winning features include a chest pocket, rule pocket and elasticated waist.

**4**

**UPF**

**100% Nylon 130g**

**Reg: Navy S-4XL**





# IONA™

## ENHANCED VISIBILITY



Radio loop

Concealed zip opening

Elastic back

Zipped pockets

Hi-Vis strips give extra visibility

Chest pocket

Hammer loop

Rule pocket

Two back patch pockets

Double rule pocket

Knee pad pockets

Reflective tape

### Fabric Information

Portwest Iona workwear range uses Kingsmill 65% polyester 35% cotton fabric. The combined properties of these fibres provide absorption, comfort and durability, the ideal workwear fabric.

### Garment Benefits

The Iona range combines practical design and colours with reflective taping which gives extra visibility in outdoor conditions. The garments are easy fitting and have a host of practical features including waist elastication and multiple pockets.

#### F813 Iona Coverall



Safety and comfort are the hallmarks of this coverall. Features include kneepad pockets, action back, stud adjustable cuffs, functional pockets and a hammer loop. Hi-Vis reflective tape to shoulder, arms and legs for ultimate visibility.

Kingsmill: 65% Polyester, 35% Cotton 245g  
 Navy S-4XL, Black S-3XL



#### S916 Iona Bib and Brace



The Iona bib and brace offers comfort, safety and functionality. Features include a spacious chest pocket, double rule pocket and reflective tape.

Kingsmill: 65% Polyester, 35% Cotton 245g  
 Navy S-3XL



IONA is a Trademark of Portwest.



### F477 Iona Poloshirt

48

This stylish polo shirt incorporates hi-vis reflective tape to make the wearer more visible. The comfortable fabric has superior wicking properties so moisture is drawn quickly away from the body - ideal for warm conditions.

50+  
UPF

100% Polyester, Bird Eye Knit 155g  
Black, Navy S-6XL

6XL

TEXPEL™  
WICKING

### B307 Iona Sweater

24

A valuable addition to the Iona range, this stylish sweater combines comfort and safety in the working environment. The Hi-Vis reflective tape ensures the wearer is more visible, while the fabric combining polyester and cotton provides comfort, warmth and durability.

50+  
UPF

65% Polyester, 35% Cotton 300g  
Black, Navy S - 6XL

6XL

Elasticated back waist

Jetted back pocket

Rule pocket

### S917 Iona Safety Combat Trousers

24

8

50+  
UPF

An abundance of useful features make the Iona Safety Trouser a popular option where enhanced visibility is needed. Hard wearing pre-shrunk fabric and knee pad pockets make this style great for everyday use in most environments. The generous fit provides comfort and ease of movement.

Kingsmill: 65% Polyester, 35% Cotton 245g  
Reg: Black S-XXL, Dark Navy XS-4XL  
Tall: Dark Navy S-XXL

4XL  
XS

Knee pad pockets

Reflective tape

	Reg	Tall
Dark Navy	XS - 4XL	S - XXL
Black	S - XXL	

KINGSMILL™ 245  
POLY-COTTON

Elasticated back waist

Two back patch pockets

Abrasion resistant Ballistic fabric

### S918 Ballistic Trousers

24

4

50+  
UPF

This style is manufactured from top quality poly-cotton. Ballistic nylon panels on the outer legs offer maximum protection against glass, tin cans and other dangerous materials, making this trouser a winner for refuse workers. Two reflective bands around each lower leg provide further safety by guaranteeing visibility.

Kingsmill: 65% Polyester, 35% Cotton 245g  
Black S-3XL, Navy S-3XL

KINGSMILL™ 245  
POLY-COTTON





# OAK

## CHAINSAW

### Fabric Information

The outer fabric is 65% Polyester, 35% Cotton, 245g. This is highly durable and has a water repellent finishing. The certified styles have nine layers of protection to the front of each leg. This material adds superior protection, breathability and comfort.

### Garment Benefits

The Oak Chainsaw Range is designed for maximum comfort and safety. The range has been designed for extreme outdoor conditions and incorporates stretch fabrics in key areas for greater ease of movement. With water repellent material and practical pockets, this range will keep you looking good and fully protected at the same time.

### EN 381-5:1995



**EN 381**

The protective products have been tested in accordance with EN 381-5:1995 for Class 1 performance. EN381-5:1995 certified garments are designed to provide protection to the legs against accidental contact with a hand-held chainsaw machine (protection at linear chainsaw speeds up to 20 m/s).



**kwf**  
www.kwf-online.org



### CH12

#### Oak Bib and Brace

EN 381-5: 1995 CLASS 1, TYPE A 20 M/S  
CERTIFIED TO KWF STANDARD



The Oak Bib and Brace is constructed with 9 layers of protection to the front of each leg. Designed for use in the forestry industry this style offers excellent breathability, moisture wicking and water resistant properties. The lightweight design ensures maximum wearer comfort and mobility.

-  65% Polyester, 35% Cotton 245g
-  43% Polyester, 57% Polypropylene 120g
-  Black/Orange S-3XL



Storm flap front

Hook and loop adjustable cuffs

**CH10** Oak Jacket



65% Polyester, 35% Cotton 245g  
Black/Orange S-3XL



Elasticated back waist

Belt loops on waistband

Side pockets  
Back pocket

Double layer orange fabric at bottom and side



**CH11** Oak Trousers

EN 381-5: 1995 CLASS 1, TYPE A 20 M/S  
CERTIFIED TO KWF STANDARD



65% Polyester, 35% Cotton 245g  
43% Polyester, 57% Polypropylene 120g  
Black/Orange S-XXL







### Fabric Information

Fabrics used in the ESD range are strong and durable. Carbon fibre woven through the fabric provides superb anti static protection.

### Garment Benefits

A build up of electrostatic discharge (ESD) can damage sensitive electronic components or give fire risks when handling solvents and other flammable materials. These garments are perfect for use in electrostatic protected areas. Conductive fibres in garments work by preventing the static charge build up by allowing it to dissipate through the conductive fibres and go to earth.

### AS21 Anti-Static ESD Polo Shirt

EN 1149  
EN 61340-5-1



This cotton polo shirt offers all the comfort and protection required for ESD environments.

96% Cotton, 4% Carbon Fibre 195g  
White S-XXL, Hamilton Blue XS-3XL, Navy S - XXL

### EN 1149: 2018

This European standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This standard is not applicable for protection against mains voltages.



### AS20 Anti-Static ESD T-Shirt

EN 1149  
EN 61340-5-1



This protective t-shirt is light and comfortable. Ideal for environments where electrostatic resistance is required.

96% Cotton, 4% Carbon Fibre 195g  
White, Hamilton Blue, Navy S-XXL



EN 61340-5-1: 2016  
Protection Of Electronic  
Devices From Electrostatic  
Phenomena



Elasticated back waist

Side pockets



Hook and loop adjustable cuffs

Side vents

### AS11 Anti-Static ESD Trousers

EN 1149  
EN 61340-5-1



This unisex trouser is designed for safety and comfort. Specifically designed for the electronics industry and component handling.



65% Polyester, 34% Cotton, 1% Conductive Fibre 210g  
Hamilton Blue, XS-XXL



### AS10 Anti-Static ESD Coat

EN 1149  
EN 61340-5-1



This inherently anti-static coat is ideal for environments where electrostatic resistance is required. Designed with safety and comfort in mind. Features include concealed stud front, two lower patch pockets, one chest pockets and adjustable cuffs.



65% Polyester, 34% Cotton, 1% Conductive Fibre 210g  
Hamilton Blue, White XS-3XL



### Other Products in our ESD Range



A196 545

A197 544

A198 544

A199 545

FC01 451

FC02 451

FC03 450



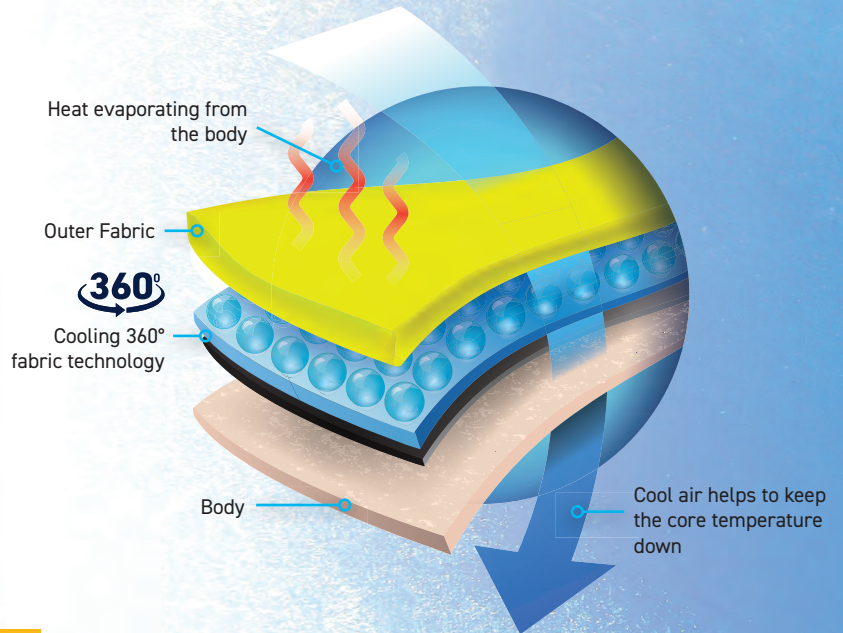
# PORTWEST® COOLING 360°

CV04  
314

Reduce heat stress and keep cool with the PORTWEST COOLING 360° range of innovative products

CV02

B195  
412



A351  
528

### Fabric Information

Portwest evaporative cooling products are constructed from Cooling 360° Fabric Technology which uses a unique polymer chemistry. Simply activate by soaking in water creating a chemical reaction within the fabric which enables the garments to act like a sponge; retaining water, keeping the body cool in hot weather conditions.

PW345  
73



**Step 1**  
SOAK IN COOL  
WATER FOR  
1-2 MINUTES



**Step 2**  
SQUEEZE  
OUT EXCESS  
WATER



**Step 3**  
KEEPS COOL FOR  
UP TO 8 HOURS

THE GARMENT WILL REMAIN HYDRATED FOR SEVERAL HOURS.  
TO REACTIVATE REPEAT STEPS 1, 2 AND 3



## COOLING VESTS

# The Latest in Cooling Technology

This innovative range offers a comprehensive selection of products to help minimise the risk of heat stress and UV rays. Outdoor workers in construction, agriculture, mining, oil and gas and other industries frequently find themselves working in temperatures up to and over 40°C/100°F. This Cooling range is ideal for use in these conditions.



**IMPROVED**  
New fixed sides for improved fit

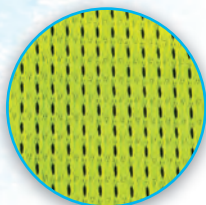
Keep Cool for up to **8 hours**

## Helps Stop the Core from Overheating

**New**



Breathable Bird Eye knit panels



**NEW COLOUR**

### CV01 Cooling Vest

48

50+  
UPF

An innovative product that keeps workers cool for up to 8 hours. Using technologies and materials designed to prevent heat stress, this vest keeps the body at an ideal temperature allowing the wearer to work in comfort, even in the hottest and most humid of weather. Simply saturate the vest in water and squeeze to remove any excess. The vest can then be worn and will not wet any clothes underneath. When the vest becomes dry, simply repeat for a further 8 hours of cool comfort.



100% Polyester Mesh 60g

Bamboo Yarn with PVA Padding 330g

Grey S/M-XXL/3XL

### CV09 Cooling Evaporative Vest

48

50+  
UPF

Constructed with super absorbent fibres, this cooling vest is designed to keep workers cool for hours. Lightweight and easy to activate, the Cooling Evaporative Vest will keep the wearer cool without wetting the clothes underneath.



100% Polyester 140g



100% Polyester, Bird Eye Knit 140g



Super Absorbent Fibres 160g



Hi-Vis Yellow S/M-XXL/3XL

### CV02 High Vis Cooling Vest

EN ISO 20471 CLASS 2

ANSI/ISEA 107-2015 TYPE R CLASS 2

48

3

50+  
UPF

This vest is designed from material made specifically for body cooling. This construction is to help counter the harmful effects of heat stress. This vest lowers body temperature and can be re-cooled in minutes which offers hours of cooling without compromising mobility. The fit of this vest is designed to clear your waist, providing ease when sitting or standing.



100% Polyester, Tricot 125g



100% Polyester Mesh 60g



Bamboo Yarn with PVA Padding 330g



Hi-Vis Orange, Hi-Vis Yellow S/M-XXL/3XL



# PORTWEST<sup>®</sup> COOLING 360<sup>°</sup>



**Step 1**  
SOAK IN COOL  
WATER FOR  
1-2 MINUTES



**Step 2**  
SQUEEZE  
OUT EXCESS  
WATER



**Step 3**  
KEEPS COOL FOR  
UP TO 8 HOURS

## COOLING ACCESSORIES



**INSTANTLY  
COOLS THE  
WEARER**

Total Length 95cm

### CV05 Cooling Neck Scarf

240  
12

Lightweight, easy to use and ideal for use in hot working environments. The Cooling Neck Scarf instantly cools the wearer helping to reduce heat stress when needed most.

50  
UPF

 100% Polyester, Bird Eye Knit 140g  
 PVA Padding 210g  
 Blue One Size - 95cm Length





### CV03 Cooling Crown with Neck Shade

144  
12

This Cooling Crown is lightweight and very comfortable when in use. It can help to lower body temperature for several hours. It attaches to most hard hats and bump caps. This accessory helps protect head and neck from heat stress and sun rays.

50  
UPF

 100% Polyester 100g  
 Super Absorbent Fibres 160g  
 Yellow/Blue, Orange/Blue One Size



### CV04 Cooling Head Band

144  
12

The cooling headband is designed to help keep the wearer cool in warm climates. It is lightweight and easy to use. Can be worn under helmets and hats or by itself and offers hours of cooling without compromising mobility.

50  
UPF

 100% Polyester, Bird Eye Knit 140g  
 Super Absorbent Fibres 160g  
 Blue, Black One Size




Elasticated  
Back for a  
Great Fit

### CV11 Cooling Crown Beanie

144  
12

Comfortable and lightweight, the Cooling Crown Beanie is designed to help prevent heat stress and includes an elasticated back for improved fit. Can be worn under any helmet or hat without compromising mobility while offering hours of cooling comfort.

50  
UPF

 100% Polyester, Bird Eye Knit 140g  
 Super Absorbent Fibres 160g  
 Blue One Size

**THE GARMENT WILL REMAIN HYDRATED FOR SEVERAL HOURS.**

TO REACTIVATE REPEAT STEPS 1, 2 AND 3

**PORTWEST**  
**COOLING 360°**



*Packed in a  
Retail Friendly  
Re-Sealable Bag*

**CV06 Cooling Towel**

96  
12

Designed to cool your core in 3 easy steps. This multipurpose cooling towel provides hours of cooling relief for wearers enduring high levels of physical activity or exposure to heat.

50  
UPF

PVA Padding 210g  
 Blue One Size - 66cm Length x 21cm Width

**OFFERING COMPLETE HEAT & SUN PROTECTION FROM WRISTS TO SHOULDERS**

**41CM LENGTH SOLD IN PAIRS**



CV08

**CV08 Cooling Sleeves**

192  
12

50  
UPF

These unisex cooling sleeves offer protection from heat and sun while engaging in physical activity, delivering an instant cooling effect to the skin.

92% Polyester 8% Elastane 160g  
 100% Polyester, Bird Eye Knit 140g  
 Blue One Size - Length 41cm



**CV07 Cooling Helmet Sweatband**

240  
12

Designed to be attached to most hard hats and bump caps, the Cooling Helmet Sweatband helps to regulate body temperature in extreme heat. Ideal for workers in hot weather conditions for long periods of time.

2

100% Cotton 130g  
 Super Absorbent Fibres 160g  
 Blue One Size



**CV10 Cooling Shoulder Insert**

144  
12

50  
UPF

Activated by simply submerging in water, the cooling shoulder insert reduces core temperature, while protecting the skin from sun and heat.

100% Polyester 140g  
 Super Absorbent Fibres 160g  
 Hi-Vis Yellow One Size